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(54) Title: CLEANING COMPOSITIONS COMPRISING XYLAN DEGRADING ALKALINE ENZYME AND NON-PLANT CELL WALLS DEGRADING ENZYME		
(57) Abstract	<p>The present invention relates to cleaning compositions, including laundry, dishwashing, household cleaning and oral/dental compositions, comprising a xylan degrading alkaline enzyme and a non-plant cell walls degrading enzyme.</p>	

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CLEANING COMPOSITIONS COMPRISING XYLAN DEGRADING ALKALINE ENZYME AND NON-PLANT CELL WALLS DEGRADING ENZYME

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Field of the Invention

15 The present invention relates to cleaning compositions, including laundry, dishwashing, household cleaning and oral/dental compositions, comprising a xylan degrading alkaline enzyme and a non-plant cell walls degrading enzyme.

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Background of the invention

25 Performance of a cleaning product, for use in washing or cleaning method, is judged by a number of factors, including the ability to remove soils, and the ability to prevent the redeposition of the soils, or the breakdown products of the soils on the articles in the wash.

30 Removal by detergents of stains stemming from plants, wood, mould-clay based soil and fruits is one of the toughest cleaning challenge. Especially in the laundry processes wherein the tendency is to move to low wash temperatures and shorter washing cycles. These stains typically contain complex mixtures of fibrous material, based mainly on carbohydrates and their derivatives, fibre and cell wall components.

35 Moreover, such stains are generally accompanied by amylose, sugars and their derivatives. Specific examples of such soils would include orange, tomato, banana, tea, mango, broccoli, spinach soils and grass.

In particular, food soils are often difficult to remove effectively from a soiled item. Highly coloured or 'dried-on' soils derived from fruit and/or vegetables are particularly challenging soils to remove. Indeed processed or

5 cooked vegetables and fruits often contain non-plant cell walls materials used for the processing, cooking and flavouring of the food : butter, milk, eggs, oils such as soya or olive oil, thickeners, sweeteners such as sugar. These material are often based on proteins, fats and/or starches.

10 The items can be fabrics, hard surfaces and dishware such as plasticware, glassware or chinaware, or teeth and mouth.

15 It is therefore an object of the present invention to provide a cleaning composition which significantly improves the removal of a broad range of plant based stains. It is another object of the present invention to provide a cleaning composition which enhances fabric realistic items cleaning and whitening.

20 The above objective has been met by formulating cleaning compositions comprising a xylan degrading alkaline enzyme and a non-plant cell walls degrading enzyme, especially a protease, lipase and/or amylase.

25 In a preferred embodiment, the present invention relates to a laundry and/or fabric care composition comprising a xylan degrading alkaline enzyme and a non-plant cell walls degrading enzyme, especially a protease, lipase and/or amylase, which enhances fabric realistic items cleaning and whitening. In a second embodiment, the present invention relates to dishwashing or household cleaning compositions comprising a xylan degrading alkaline enzyme and a non-plant cell walls degrading enzyme,

30 especially a protease, lipase and/or amylase and in a third embodiment, the present invention relates to oral/dental care compositions comprising a xylan degrading alkaline enzyme and a non-plant cell walls degrading enzyme, especially a protease, lipase and/or amylase.

35 Xylan degrading enzymes like xylanase are commonly used in the paper/pulp industry and to a lesser extent also in the starch/baking industry.

In WO 94/01532 is disclosed a method for producing enzymes from strains of the alkalophilic species *Bacillus* sp. AC13. Enzymes obtainable from these strains are proteases, xylanases and cellulases as well. The protease and cellulase enzymes are demonstrated to be valuable for use in detergents while on the other hand xylanase is shown to be of use in processes for treatment of lignocellulosic pulp i.e. the paper pulp industry.

In WO 92/06209 is disclosed that xylanase enzymes are overexpressed by microbial strains constructed via genetic techniques free of cellulolytic enzymes. These xylanase enzymes are described for use in a variety of applications like the bleaching of wood pulps and the modification of cereals and grains for use in baking and the production of animal feeds.

In WO 92/19726 are disclosed stabilised, modified enzymes. The naturally occurring amino acids (other than proline) have been substituted with a proline residue at one or more positions. Among the modified enzymes, amylases, lipases, cellulases, xylanases and peroxidases are mentioned. Said stabilised, modified enzymes can be used in detergent compositions.

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EP 709 452 recognises the benefits for use of xylanase at low levels in cleaning formulations.

WO 95/35362 describes cleaning compositions containing plant cell walls degrading enzymes such as pectinases and/or hemicellulases and/or optionally cellulases. The cleaning properties of the xylanases enzymes were tested in non-enzymes containing detergents.

As can be seen from the above, cleaning benefits of the combined use of xylan degrading alkaline enzymes with non-plant cell walls degrading enzymes, especially protease, lipase and/or amylase, have not been previously recognised.

Summary of the invention

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The present invention relates to cleaning compositions comprising a xylan degrading alkaline enzyme and a non-plant cell walls degrading

enzyme, especially a protease, lipase and/or amylase, which significantly improve the removal of a broad range of plant based stains.

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Detailed description of the invention

The xylan degrading alkaline enzyme

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An essential component of the cleaning compositions of the invention is a xylan degrading alkaline enzyme. The cleaning compositions of the present invention significantly improve the removal of a broad range of plant based stains. In addition, it has been found that the cleaning compositions 15 of the present invention enhance fabric realistic items cleaning and whitening.

Without wishing to be bound by theory, it is believed that the xylan degrading alkaline enzyme is capable of attacking specific parts of plant/fruit 20 cell constituents, breaking them down and facilitating removal during the wash process. This goes by random endo-hydrolysis of the xylan component or by successive exo-hydrolysis of xylose residues from the non-reducing end of the xylan polymer chain or by removal of substituents such 25 as acetyl, 4-O-methyl glucuronic side chains, the L-arabinose side chains and ferulic acid cross linkages and p-coumaric side chains from the xylan polymer of the plant/fruit cells. Moreover, the xylan degrading activity enhances the accessibility of other detergent ingredients such as non-plant cell walls degrading enzymes, at the stain/soil.

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By xylan degrading enzyme it is meant herein any enzyme which degrade, for instance hydrolyse and/or modify, xylan containing polymers which are associated with hemicellulose and other plant polysaccharides.

By xylan degrading alkaline enzyme it is meant a xylan degrading enzyme having an enzymatic activity of at least 10%, preferably at least 35 25%, more preferably at least 40% of its maximum activity at a pH ranging from 7 to 12. Preferably, a xylan degrading enzyme having its maximum activity at a pH ranging from 7 to 12.

The xylan degrading alkaline enzyme can be a single xylan degrading activity species or a mixture of the iso-enzymes obtained via the purification of the crude xylan degrading alkaline enzyme mixure. The xylan degrading enzymes of interest are the endo- and exo-Xylanases hydrolysing Xylan in endo- or in exo fashion: endo-1,3 beta Xylosidase (E.C. 3.2.1.32) , the endo-1,4-beta Xylanase (E.C. 3.2.1.8), 1,3-beta D Xylans Xylohydrolase,(E.C. 3.2.1.72), 1,4 -beta D Xylans Xylohydrolase,(E.C. 3.2.1.37). Other Xylan degrading alkaline enzymes of interest remove substitutions from the main xylan polymer such as Acetylxyilan esterase ; Glucuronoarabinoxylan endo-1,4-xylanase (E.C. 3.2.1.136), arabinosidase (E.C.3.2.1.55) and ferulic esterase and coumaric acid esterase. These enzymes remove respectively the acetylation , 4-O-methyl glucuronic side chains ; the L-arabinose side chains and ferulic acid cross linkages and p-coumaric side chains from the main xylan polymer.

The xylan degrading alkaline enzymes can be produced as the wild types by alkalophilic micro-organisms, but also the genes encoding the xylan degrading alkaline enzymes can be cloned and expressed in suitable hosts. The cloned xylan degrading alkaline enzymes are either the natural wild types or the protein engineered enzymes for improved compatibility with detergents. Examples of micro-organisms suitable for the production of the enzymes are listed : Bacillus species: AC13(NCIMB 40482); SD 902 (FERM P-13356); BX-1; BX-2; BX-3; BX-4 ; DSM 71197; W2 (FERM P-7221); W4 (FERM P-7223); C-%(-2 (FERM P-1698); TAR-1; V1-4; 41M1; K-12; *B. stearothermophilus*; *B. polymyxa*; *B. circulans*; Thermotoga species: *T. neopolitana*; *T. thermarium*; Streptomyces species: *S.viridosporus* (ATCC 39115) *S. olivochromogenes*; Aspergillus species: *A. phoenicis*; *Humicola species*: *H. insolens*; Trichoderma species: *T. reesei* (VTT-D-86271-RUT C30); *Actinomadura flexuosa*; *Microtetraspora flexuosa* ; *Thermonaspora fusca* KW 3 (DSM 6013); *E.coli* and variants carrying plasmid pCX311; *Cepholosporum* (NCL 87.11.9); *Actinomycetes*.

Nowadays, it is common practice to modify wild-type enzymes via protein / genetic engineering techniques in order to optimise their performance efficiency in the cleaning compositions of the invention. For example, the variants may be designed such that the compatibility of the enzyme to commonly encountered ingredients of such compositions is

increased. Alternatively, the variant may be designed such that the optimal pH, bleach stability, catalytic activity and the like, of the enzyme variant is tailored to suit the particular cleaning application.

5 In particular, attention should be focused on amino acids sensitive to oxidation in the case of bleach stability and on surface charges for the surfactant compatibility. The isoelectric point of such enzymes may be modified by the substitution of some charged amino acids, e.g. an increase in isoelectric point may help to improve compatibility with anionic 10 surfactants. The stability of the enzymes may be further enhanced by the creation of e.g. additional salt bridges and enforcing calcium binding sites to increase chelant stability.

15 Pulpzyme HB and Pulpzyme HC from Novo Nordisk and xylanase L120000 from Solvay are commercial available xylan degrading alkaline enzymes.

20 Said xylan degrading alkaline enzyme is incorporated into the compositions of the present invention preferably at a level of from 0.0001% to 2%, more preferably from 0.0005% to 0.5%, most preferred from 0.001% to 0.05% pure enzyme by weight of the composition.

The non-plant cell walls degrading enzyme

25 The cleaning compositions further comprise one or more non-plant cell walls degrading enzymes which provide cleaning performance and/or fabric care benefits.

30 By non-plant cell wall degrading enzymes, it is meant to exclude the three broad enzyme classes of cellulases, hemicellulases and pectinases (Ward and Young (1989), CRC Critical Rev. in Biotech. 8, 237-274). Cellulolytic enzymes have been traditionally divided into three classes : endoglucanases, exoglucanases or cellobiohydrolases and β -glucosidases 35 (Knowles, J. et al. (1987) TIBTECH 5, 255-261). Examples of pectinases are pectin esterase, pectin lyase, pectate lyase and endo- or exo-polygalacturonase (Pilnik and Voragen (1990) Food Biotech 4, 319-328),

enzymes degrading hairy regions such as rhamnogalacturonase and accessory enzymes (Schols et al. (1990), Carbohydrate Res. 206, 105-115; Searle Van Leeu et al. (1992) Appl. Microbiol. Biotech. 38, 347-349). Galactanase, arabinase, lichenase and mannase are some hemicellulose degrading enzymes.

Non-plant cell walls degrading enzymes include enzymes selected from the group of protein degrading enzymes such as proteases, Keratanase, from the group of starch-and starch-derivatives degrading enzymes like: alfa-,beta- and iso-amylases, pullulanase, from the group of polysaccharide degrading enzymes such as isomaltase, glucoamylase, dextranase, mycodextranase, invertase, lactase, insulinase and from the group of oligosaccharide degrading enzymes such as lysozym, endoglycosidaseH, alfa- and beta-N-acetylgalactosaminidases, neuraminidase, chondroitinase, hesperinidase, hyaluronidase and chitinase. Also suitable are enzymes selected from the group of esters and fat's and wax-hydrolysing enzymes like lipase, phospholipases, esterases and cutinases and enzymes of the group of oxidoreductases such as peroxidases, laccases. Preferred are those enzymes being of the alkaline type.

Preferred enzymes that can be included in the cleaning compositions of the present invention include lipases. Suitable lipase enzymes for detergent usage include those produced by microorganisms of the Pseudomonas group, such as *Pseudomonas stutzeri* ATCC 19.154, as disclosed in British Patent 1,372,034. Suitable lipases include those which show a positive immunological cross-reaction with the antibody of the lipase, produced by the microorganism *Pseudomonas fluorescent* IAM 1057. This lipase is available from Amano Pharmaceutical Co. Ltd., Nagoya, Japan, under the trade name Lipase P "Amano," hereinafter referred to as "Amano-P". Other suitable commercial lipases include Amano-CES, lipases ex *Chromobacter viscosum*, e.g. *Chromobacter viscosum* var. *lipolyticum* NRRLB 3673 from Toyo Jozo Co., Tagata, Japan; *Chromobacter viscosum* lipases from U.S. Biochemical Corp., U.S.A. and Disoynth Co., The Netherlands, and lipases ex *Pseudomonas gladioli*. Especially suitable lipases are lipases such as M1 Lipase^R and Lipomax^R (Gist-Brocades) and Lipolase^R and Lipolase Ultra^R(Novo) which have found to be very effective when used

in combination with the compositions of the present invention. Also suitable are the lipolytic enzymes described in EP 258 068, WO 92/05249 and WO 95/22615 by Novo Nordisk and in WO 94/03578, WO 95/35381 and WO 96/00292 by Unilever.

5 Also suitable are cutinases [EC 3.1.1.50] which can be considered as a special kind of lipase, namely lipases which do not require interfacial activation. Addition of cutinases to detergent compositions have been described in e.g. WO-A-88/09367 (Genencor); WO 90/09446 (Plant Genetic System) and WO 94/14963 and WO 94/14964 (Unilever).

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The lipases and/or cutinases are normally incorporated in the cleaning composition at levels from 0.0001% to 2% of pure enzyme by weight of the detergent composition.

15 Suitable proteases are the subtilisins which are obtained from particular strains of *B. subtilis* and *B. licheniformis* (subtilisin BPN and BPN'). One suitable protease is obtained from a strain of *Bacillus*, having maximum activity throughout the pH range of 8-12, developed and sold as ESPERASE® by Novo Industries A/S of Denmark, hereinafter "Novo". The preparation of this enzyme and analogous enzymes is described in GB 1,243,784 to Novo. Other suitable proteases include ALCALASE®, DURAZYM® and SAVINASE® from Novo and MAXATASE®, MAXACAL®, PROPERASE® and MAXAPEM® (protein engineered Maxacal) from Gist-Brocades. Proteolytic enzymes also encompass modified bacterial serine proteases, such as those described in European Patent Application Serial Number 87 303761.8, filed April 28, 1987 (particularly pages 17, 24 and 98), and which is called herein "Protease B", and in European Patent Application 199,404, Venegas, published October 29, 1986, which refers to a modified bacterial serine proteolytic enzyme which is called "Protease A" herein. Suitable is what is called herein "Protease C", which is a variant of an alkaline serine protease from *Bacillus* in which lysine replaced arginine at position 27, tyrosine replaced valine at position 104, serine replaced asparagine at position 123, and alanine replaced threonine at position 274. Protease C is described in EP 90915958:4, corresponding to WO 91/06637, Published May 16, 1991. Genetically modified variants, particularly of Protease C, are also included herein.

A preferred protease referred to as "Protease D" is a carbonyl hydrolase variant having an amino acid sequence not found in nature, which is derived from a precursor carbonyl hydrolase by substituting a different amino acid for a plurality of amino acid residues at a position in said carbonyl hydrolase equivalent to position +76, preferably also in combination with one or more amino acid residue positions equivalent to those selected from the group consisting of +99, +101, +103, +104, +107, +123, +27, +105, +109, +126, +128, +135, +156, +166, +195, +197, +204, +206, +210, +216, +217, +218, +222, +260, +265, and/or +274 according to the numbering of *Bacillus amyloliquefaciens* subtilisin, as described in WO95/10591 and in the patent application of C. Ghosh, et al, "Bleaching Compositions Comprising Protease Enzymes" having US Serial No. 08/322,677, filed October 13, 1994.

15 Also suitable for the present invention are proteases described in patent applications EP 251 446 and WO 91/06637, protease BLAP® described in WO91/02792 and their variants described in WO 95/23221.

See also a high pH protease from *Bacillus* sp. NCIMB 40338 described in WO 93/18140 A to Novo. Enzymatic detergents comprising protease, one or more other enzymes, and a reversible protease inhibitor are described in WO 92/03529 A to Novo. When desired, a protease having decreased adsorption and increased hydrolysis is available as described in WO 95/07791 to Procter & Gamble. A recombinant trypsin-like protease for detergents suitable herein is described in WO 94/25583 to Novo. Other suitable proteases are described in EP 516 200 by Unilever.

The proteolytic enzymes are incorporated in the cleaning compositions of the present invention a level of from 0.0001% to 2%, preferably from 0.001% to 0.2%, more preferably from 0.005% to 0.1% pure enzyme by weight of the composition.

Amylases (α and/or β) can be included for removal of carbohydrate-based stains. WO94/02597, Novo Nordisk A/S published February 03, 1994, describes cleaning compositions which incorporate mutant amylases.

35 See also WO95/10603, Novo Nordisk A/S, published April 20, 1995. Other amylases known for use in cleaning compositions include both α - and β -amylases. α -Amylases are known in the art and include those disclosed in

US Pat. no. 5,003,257; EP 252,666; WO/91/00353; FR 2,676,456; EP 285,123; EP 525,610; EP 368,341; and British Patent specification no. 1,296,839 (Novo). Other suitable amylases are stability-enhanced amylases described in WO94/18314, published August 18, 1994 and WO96/05295, 5 Genencor, published February 22, 1996 and amylase variants having additional modification in the immediate parent available from Novo Nordisk A/S, disclosed in WO 95/10603, published April 95. Also suitable are amylases described in EP 277 216, WO95/26397 and WO96/23873 (all by Novo Nordisk).

10 Examples of commercial α -amylases products are Purafect Ox Am[®] from Genencor and Termamyl[®], Ban[®], Fungamyl[®] and Duramyl[®], all available from Novo Nordisk A/S Denmark. WO95/26397 describes other suitable amylases : α -amylases characterised by having a specific activity at least 15 25% higher than the specific activity of Termamyl[®] at a temperature range of 25°C to 55°C and at a pH value in the range of 8 to 10, measured by the Phadebas[®] α -amylase activity assay. Suitable are variants of the above enzymes, described in WO96/23873 (Novo Nordisk). Other amylolytic enzymes with improved properties with respect to the activity level and the 20 combination of thermostability and a higher activity level are described in WO95/35382.

The amylolytic enzymes are incorporated in the cleaning compositions of the present invention a level of from 0.0001% to 2%, preferably from 0.00018% to 0.06%, more preferably from 0.00024% to 0.048% pure 25 enzyme by weight of the composition.

The above-mentioned enzymes may be of any suitable origin, such as vegetable, animal, bacterial, fungal and yeast origin. Origin can further be mesophilic or extremophilic (psychrophilic, psychrotrophic, thermophilic, 30 barophilic, alkalophilic, acidophilic, halophilic, etc.). Purified or non-purified forms of these enzymes may be used. Also included by definition, are mutants of native enzymes. Mutants can be obtained e.g. by protein and/or genetic engineering, chemical and/or physical modifications of native enzymes. Common practice as well is the expression of the enzyme via host 35 organisms in which the genetic material responsible for the production of the enzyme has been cloned.

Said enzymes are normally incorporated in the cleaning composition at levels from 0.0001% to 2% of pure enzyme by weight of the cleaning composition. The enzymes can be added as separate single ingredients (prills, granulates, stabilized liquids, etc. containing one enzyme) or as 5 mixtures of two or more enzymes (e.g. cogranulates).

Other suitable detergent ingredients that can be added are enzyme oxidation scavengers which are described in Copending European Patent application 92870018.6 filed on January 31, 1992. Examples of such 10 enzyme oxidation scavengers are ethoxylated tetraethylene polyamines.

A range of enzyme materials and means for their incorporation into synthetic detergent compositions is also disclosed in WO 9307263 A and WO 9307260 A to Genencor International, WO 8908694 A to Novo, and 15 U.S. 3,553,139, January 5, 1971 to McCarty et al. Enzymes are further disclosed in U.S. 4,101,457, Place et al, July 18, 1978, and in U.S. 4,507,219, Hughes, March 26, 1985. Enzyme materials useful for liquid detergent formulations, and their incorporation into such formulations, are disclosed in U.S. 4,261,868, Hora et al, April 14, 1981. Enzymes for use 20 in detergents can be stabilised by various techniques. Enzyme stabilisation techniques are disclosed and exemplified in U.S. 3,600,319, August 17, 1971, Gedge et al, EP 199,405 and EP 200,586, October 29, 1986, Venegas. Enzyme stabilisation systems are also described, for example, in U.S. 3,519,570. A useful *Bacillus*, sp. AC13 giving proteases, xylanases 25 and cellulases, is described in WO 9401532 A to Novo.

Cleaning components

The cleaning compositions of the invention may also contain 30 additional cleaning components. The precise nature of these additional components, and levels of incorporation thereof will depend on the physical form of the composition, and the nature of the cleaning operation for which it is to be used.

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In a preferred embodiment, the present invention relates to a laundry and/or fabric care composition comprising a xylan degrading alkaline enzyme

and a bleaching agent (Examples 1-14). In a second embodiment, the present invention relates to dishwashing or household cleaning compositions (Examples 15-21) and in a third embodiment, the present invention relates to oral/dental care compositions (Examples 22-24).

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The cleaning compositions according to the invention can be liquid, paste, gels, bars, tablets, powder or granular forms. Granular compositions can also be in "compact" form, the liquid compositions can also be in a "concentrated" form.

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The compositions of the invention may for example, be formulated as hand and machine dishwashing compositions, hand and machine laundry detergent compositions including laundry additive compositions and compositions suitable for use in the soaking and/or pretreatment of stained fabrics, rinse added fabric softener compositions, and compositions for use in general household hard surface cleaning operations. Compositions containing such xylan degrading enzyme can also be formulated as oral/dental care compositions.

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Such compositions containing xylan degrading alkaline enzyme can provide fabric cleaning, stain removal, whiteness maintenance, softening, color appearance and dye transfer inhibition when formulated as laundry detergent compositions.

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When formulated as compositions for use in manual dishwashing methods the compositions of the invention preferably contain a surfactant and preferably other detergent compounds selected from organic polymeric compounds, suds enhancing agents, group II metal ions, solvents, hydrotropes and additional enzymes.

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When formulated as compositions suitable for use in a laundry machine washing method, the compositions of the invention preferably contain both a surfactant and a builder compound and additionally one or more detergent components preferably selected from organic polymeric compounds, bleaching agents, additional enzymes, suds suppressors, dispersants, lime-soap dispersants, soil suspension and anti-redeposition

agents and corrosion inhibitors. Laundry compositions can also contain softening agents, as additional detergent components.

The compositions of the invention can also be used as detergent 5 additive products. Such additive products are intended to supplement or boost the performance of conventional detergent compositions.

If needed the density of the laundry detergent compositions herein ranges from 400 to 1200 g/litre, preferably 600 to 950 g/litre of 10 composition measured at 20°C.

The "compact" form of the compositions herein is best reflected by density and, in terms of composition, by the amount of inorganic filler salt; inorganic filler salts are conventional ingredients of detergent compositions 15 in powder form; in conventional detergent compositions, the filler salts are present in substantial amounts, typically 17-35% by weight of the total composition.

In the compact compositions, the filler salt is present in amounts not exceeding 15% of the total composition, preferably not exceeding 10%, 20 most preferably not exceeding 5% by weight of the composition.

The inorganic filler salts, such as meant in the present compositions are selected from the alkali and alkaline-earth-metal salts of sulphates and chlorides.

A preferred filler salt is sodium sulphate.

25

Liquid cleaning compositions according to the present invention can also be in a "concentrated form", in such case, the liquid cleaning compositions according the present invention will contain a lower amount of water, compared to conventional liquid detergents.

30 Typically the water content of the concentrated liquid detergent is preferably less than 40%, more preferably less than 30%, most preferably less than 20% by weight of the detergent composition.

35 ***Surfactant system***

The cleaning compositions according to the present invention generally comprise a surfactant system wherein the surfactant can be selected from nonionic and/or anionic and/or cationic and/or ampholytic and/or zwitterionic and/or semi-polar surfactants.

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The surfactant is typically present at a level of from 0.1% to 60% by weight. More preferred levels of incorporation are 1% to 35% by weight, most preferably from 1% to 30% by weight of cleaning compositions in accord with the invention.

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The surfactant is preferably formulated to be compatible with enzyme components present in the composition. In liquid or gel compositions the surfactant is most preferably formulated such that it promotes, or at least does not degrade, the stability of any enzyme in these compositions.

15

Preferred surfactant systems to be used according to the present invention comprise as a surfactant one or more of the nonionic and/or anionic surfactants described herein.

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Polyethylene, polypropylene, and polybutylene oxide condensates of alkyl phenols are suitable for use as the nonionic surfactant of the surfactant systems of the present invention, with the polyethylene oxide condensates being preferred. These compounds include the condensation products of alkyl phenols having an alkyl group containing from about 6 to about 14 carbon atoms, preferably from about 8 to about 14 carbon atoms, in either a straight-chain or branched-chain configuration with the alkylene oxide. In a preferred embodiment, the ethylene oxide is present in an amount equal to from about 2 to about 25 moles, more preferably from about 3 to about 15 moles, of ethylene oxide per mole of alkyl phenol. Commercially available nonionic surfactants of this type include IgepalTM CO-630, marketed by the GAF Corporation; and TritonTM X-45, X-114, X-100 and X-102, all marketed by the Rohm & Haas Company. These surfactants are commonly referred to as alkylphenol alkoxylates (e.g., alkyl phenol ethoxylates).

25

The condensation products of primary and secondary aliphatic alcohols with from about 1 to about 25 moles of ethylene oxide are suitable for use as the nonionic surfactant of the nonionic surfactant systems of the present

invention. The alkyl chain of the aliphatic alcohol can either be straight or branched, primary or secondary, and generally contains from about 8 to about 22 carbon atoms. Preferred are the condensation products of alcohols having an alkyl group containing from about 8 to about 20 carbon atoms,

5 more preferably from about 10 to about 18 carbon atoms, with from about 2 to about 10 moles of ethylene oxide per mole of alcohol. About 2 to about 7 moles of ethylene oxide and most preferably from 2 to 5 moles of ethylene oxide per mole of alcohol are present in said condensation products. Examples of commercially available nonionic surfactants of this

10 type include TergitolTM 15-S-9 (the condensation product of C₁₁-C₁₅ linear alcohol with 9 moles ethylene oxide), TergitolTM 24-L-6 NMW (the condensation product of C₁₂-C₁₄ primary alcohol with 6 moles ethylene oxide with a narrow molecular weight distribution), both marketed by Union Carbide Corporation; NeodolTM 45-9 (the condensation product of C₁₄-C₁₅

15 linear alcohol with 9 moles of ethylene oxide), NeodolTM 23-3 (the condensation product of C₁₂-C₁₃ linear alcohol with 3.0 moles of ethylene oxide), NeodolTM 45-7 (the condensation product of C₁₄-C₁₅ linear alcohol with 7 moles of ethylene oxide), NeodolTM 45-5 (the condensation product of C₁₄-C₁₅ linear alcohol with 5 moles of ethylene oxide) marketed by

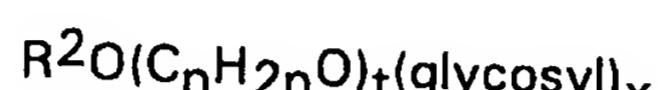
20 Shell Chemical Company, KyroTM EOB (the condensation product of C₁₃-C₁₅ alcohol with 9 moles ethylene oxide), marketed by The Procter & Gamble Company, and Genapol LA O3O or O5O (the condensation product of C₁₂-C₁₄ alcohol with 3 or 5 moles of ethylene oxide) marketed by Hoechst. Preferred range of HLB in these products is from 8-11 and most

25 preferred from 8-10.

Also useful as the nonionic surfactant of the surfactant systems of the present invention are the alkylpolysaccharides disclosed in U.S. Patent 4,565,647, Llenado, issued January 21, 1986, having a hydrophobic group containing from about 6 to about 30 carbon atoms, preferably from about 30 10 to about 16 carbon atoms and a polysaccharide, e.g. a polyglycoside, hydrophilic group containing from about 1.3 to about 10, preferably from about 1.3 to about 3, most preferably from about 1.3 to about 2.7 saccharide units. Any reducing saccharide containing 5 or 6 carbon atoms can be used, e.g., glucose, galactose and galactosyl moieties can be substituted for the glucosyl moieties (optionally the hydrophobic group is attached at the 2-, 3-, 4-, etc. positions thus giving a glucose or galactose

as opposed to a glucoside or galactoside). The intersaccharide bonds can be, e.g., between the one position of the additional saccharide units and the 2-, 3-, 4-, and/or 6- positions on the preceding saccharide units.

5 The preferred alkylpolyglycosides have the formula



wherein R^2 is selected from the group consisting of alkyl, alkylphenyl, 10 hydroxyalkyl, hydroxyalkylphenyl, and mixtures thereof in which the alkyl groups contain from about 10 to about 18, preferably from about 12 to about 14, carbon atoms; n is 2 or 3, preferably 2; t is from 0 to about 10, preferably 0; and x is from about 1.3 to about 10, preferably from about 1.3 to about 3, most preferably from about 1.3 to about 2.7. The glycosyl 15 is preferably derived from glucose. To prepare these compounds, the alcohol or alkylpolyethoxy alcohol is formed first and then reacted with glucose, or a source of glucose, to form the glucoside (attachment at the 1-position). The additional glycosyl units can then be attached between their 1-position and the preceding glycosyl units 2-, 3-, 4- and/or 6-position, 20 preferably predominately the 2-position.

The condensation products of ethylene oxide with a hydrophobic base 25 formed by the condensation of propylene oxide with propylene glycol are also suitable for use as the additional nonionic surfactant systems of the present invention. The hydrophobic portion of these compounds will preferably have a molecular weight of from about 1500 to about 1800 and will exhibit water insolubility. The addition of polyoxyethylene moieties to this hydrophobic portion tends to increase the water solubility of the 30 molecule as a whole, and the liquid character of the product is retained up to the point where the polyoxyethylene content is about 50% of the total weight of the condensation product, which corresponds to condensation with up to about 40 moles of ethylene oxide. Examples of compounds of this type include certain of the commercially-available PlurafacTM LF404 35 and PluronicTM surfactants, marketed by BASF.

Also suitable for use as the nonionic surfactant of the nonionic surfactant system of the present invention, are the condensation products of ethylene oxide with the product resulting from the reaction of propylene oxide and ethylenediamine. The hydrophobic moiety of these products consists of the reaction product of ethylenediamine and excess propylene oxide, and generally has a molecular weight of from about 2500 to about 3000. This hydrophobic moiety is condensed with ethylene oxide to the extent that the condensation product contains from about 40% to about 80% by weight of polyoxyethylene and has a molecular weight of from about 5,000 to about 11,000. Examples of this type of nonionic surfactant include certain of the commercially available TetronicTM compounds, marketed by BASF.

Preferred for use as the nonionic surfactant of the surfactant systems of the present invention are polyethylene oxide condensates of alkyl phenols, condensation products of primary and secondary aliphatic alcohols with from about 1 to about 25 moles of ethylene oxide, alkylpolysaccharides, and mixtures thereof. Most preferred are C₈-C₁₄ alkyl phenol ethoxylates having from 3 to 15 ethoxy groups and C₈-C₁₈ alcohol ethoxylates (preferably C₁₀ avg.) having from 2 to 10 ethoxy groups, and mixtures thereof.

Highly preferred nonionic surfactants are polyhydroxy fatty acid amide surfactants of the formula:

$$\begin{array}{cccccc}
 25 & & R^2 & - & C & - & N & - & Z, \\
 & & || & & & & | & & \\
 & & O & & & & R^1 & &
 \end{array}$$

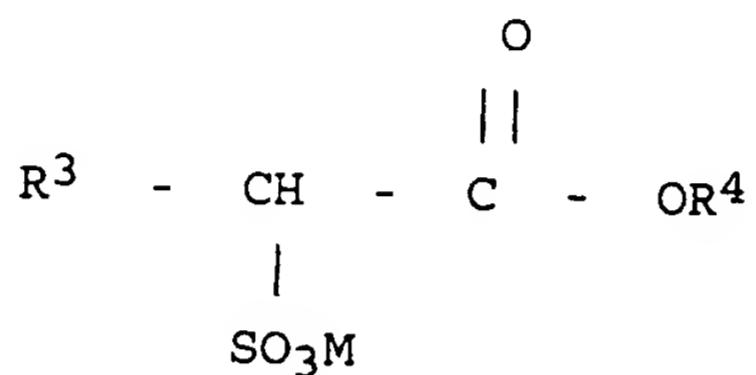
wherein R¹ is H, or R¹ is C₁₋₄ hydrocarbyl, 2-hydroxy ethyl, 2-hydroxy propyl or a mixture thereof, R² is C₅₋₃₁ hydrocarbyl, and Z is a polyhydroxyhydrocarbyl having a linear hydrocarbyl chain with at least 3 hydroxyls directly connected to the chain, or an alkoxylated derivative thereof. Preferably, R¹ is methyl, R² is a straight C₁₁₋₁₅ alkyl or C₁₆₋₁₈ alkyl or alkenyl chain such as coconut alkyl or mixtures thereof, and Z is derived from a reducing sugar such as glucose, fructose, maltose, lactose, in a reductive amination reaction.

Suitable anionic surfactants to be used are linear alkyl benzene sulfonate, alkyl ester sulfonate surfactants including linear esters of C₈-C₂₀ carboxylic acids (i.e., fatty acids) which are sulfonated with gaseous SO₃ according to "The Journal of the American Oil Chemists Society", 52

5 (1975), pp. 323-329. Suitable starting materials would include natural fatty substances as derived from tallow, palm oil, etc.

The preferred alkyl ester sulfonate surfactant, especially for laundry applications, comprise alkyl ester sulfonate surfactants of the structural formula:

10



15 wherein R³ is a C₈-C₂₀ hydrocarbyl, preferably an alkyl, or combination thereof, R⁴ is a C₁-C₆ hydrocarbyl, preferably an alkyl, or combination thereof, and M is a cation which forms a water soluble salt with the alkyl ester sulfonate. Suitable salt-forming cations include metals such as sodium, potassium, and lithium, and substituted or unsubstituted 20 ammonium cations, such as monoethanolamine, diethanolamine, and triethanolamine. Preferably, R³ is C₁₀-C₁₆ alkyl, and R⁴ is methyl, ethyl or isopropyl. Especially preferred are the methyl ester sulfonates wherein R³ is C₁₀-C₁₆ alkyl.

25 Other suitable anionic surfactants include the alkyl sulfate surfactants which are water soluble salts or acids of the formula ROSO₃M wherein R preferably is a C₁₀-C₂₄ hydrocarbyl, preferably an alkyl or hydroxyalkyl having a C₁₀-C₂₀ alkyl component, more preferably a C₁₂-C₁₈ alkyl or hydroxyalkyl, and M is H or a cation, e.g., an alkali metal cation (e.g. 30 sodium, potassium, lithium), or ammonium or substituted ammonium (e.g. methyl-, dimethyl-, and trimethyl ammonium cations and quaternary ammonium cations such as tetramethyl-ammonium and dimethyl piperdinium cations and quaternary ammonium cations derived from alkylamines such as ethylamine, diethylamine, triethylamine, and mixtures thereof, and the like). Typically, alkyl chains of C₁₂-C₁₆ are preferred for lower wash temperatures (e.g. below about 50°C) and C₁₆-18 alkyl chains are preferred for higher wash temperatures (e.g. above about 50°C).

Other anionic surfactants useful for detergents purposes can also be included in the cleaning compositions of the present invention. These can include salts (including, for example, sodium, potassium, ammonium, and 5 substituted ammonium salts such as mono-, di- and triethanolamine salts) of soap, C₈-C₂₂ primary or secondary alkanesulfonates, C₈-C₂₄ olefinsulfonates, sulfonated polycarboxylic acids prepared by sulfonation of the pyrolyzed product of alkaline earth metal citrates, e.g., as described in British patent specification No. 1,082,179, C₈-C₂₄ 10 alkylpolyglycolethersulfates (containing up to 10 moles of ethylene oxide); alkyl glycerol sulfonates, fatty acyl glycerol sulfonates, fatty oleyl glycerol sulfates, alkyl phenol ethylene oxide ether sulfates, paraffin sulfonates, alkyl phosphates, isethionates such as the acyl isethionates, N-acyl taurates, alkyl succinamates and sulfosuccinates, monoesters of sulfosuccinates 15 (especially saturated and unsaturated C₁₂-C₁₈ monoesters) and diesters of sulfosuccinates (especially saturated and unsaturated C₆-C₁₂ diesters), acyl sarcosinates, sulfates of alkylpolysaccharides such as the sulfates of alkylpolyglucoside (the nonionic nonsulfated compounds being described 20 below), branched primary alkyl sulfates, and alkyl polyethoxy carboxylates such as those of the formula RO(CH₂CH₂O)_k-CH₂COO-M⁺ wherein R is a C₈-C₂₂ alkyl, k is an integer from 1 to 10, and M is a soluble salt-forming cation. Resin acids and hydrogenated resin acids are also suitable, such as rosin, hydrogenated rosin, and resin acids and hydrogenated resin acids 25 present in or derived from tall oil.

25

Further examples are described in "Surface Active Agents and Detergents" (Vol. I and II by Schwartz, Perry and Berch). A variety of such surfactants are also generally disclosed in U.S. Patent 3,929,678, issued December 30, 1975 to Laughlin, et al. at Column 23, line 58 through 30 Column 29, line 23 (herein incorporated by reference).

35

When included therein, the cleaning compositions of the present invention typically comprise from about 1% to about 40%, preferably from about 3% to about 20% by weight of such anionic surfactants.

Highly preferred anionic surfactants include alkyl alkoxylated sulfate surfactants hereof are water soluble salts or acids of the formula

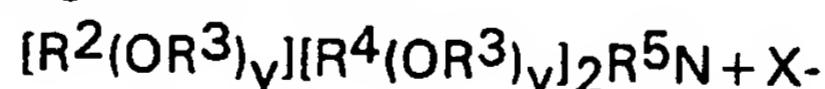
RO(A)_mSO₃M wherein R is an unsubstituted C₁₀-C₂₄ alkyl or hydroxyalkyl group having a C₁₀-C₂₄ alkyl component, preferably a C₁₂-C₂₀ alkyl or hydroxyalkyl, more preferably C₁₂-C₁₈ alkyl or hydroxyalkyl, A is an ethoxy or propoxy unit, m is greater than zero, typically between about 0.5 and 5 about 6, more preferably between about 0.5 and about 3, and M is H or a cation which can be, for example, a metal cation (e.g., sodium, potassium, lithium, calcium, magnesium, etc.), ammonium or substituted-ammonium cation. Alkyl ethoxylated sulfates as well as alkyl propoxylated sulfates are contemplated herein. Specific examples of substituted ammonium cations 10 include methyl-, dimethyl, trimethyl-ammonium cations and quaternary ammonium cations such as tetramethyl-ammonium and dimethyl piperdinium cations and those derived from alkylamines such as ethylamine, diethylamine, triethylamine, mixtures thereof, and the like. Exemplary surfactants are C₁₂-C₁₈ alkyl polyethoxylate (1.0) sulfate (C₁₂-C₁₈E(1.0)M), C₁₂-C₁₈ alkyl polyethoxylate (2.25) sulfate (C₁₂-C₁₈E(2.25)M), C₁₂-C₁₈ alkyl polyethoxylate (3.0) sulfate (C₁₂-C₁₈E(3.0)M), and C₁₂-C₁₈ alkyl polyethoxylate (4.0) sulfate (C₁₂-C₁₈E(4.0)M), 15 wherein M is conveniently selected from sodium and potassium.

20

The cleaning compositions of the present invention may also contain cationic, ampholytic, zwitterionic, and semi-polar surfactants, as well as the nonionic and/or anionic surfactants other than those already described herein.

25

Cationic detergents suitable for use in the cleaning compositions of the present invention are those having one long-chain hydrocarbyl group. Examples of such cationic surfactants include the ammonium surfactants such as alkyltrimethylammonium halogenides, and 30 those surfactants having the formula :

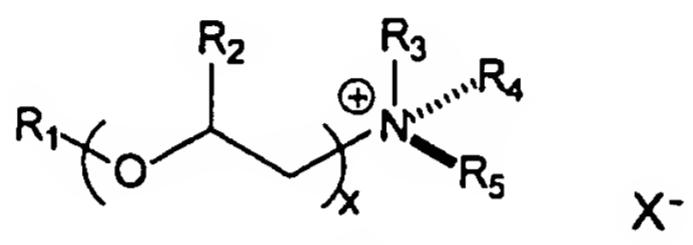


wherein R² is an alkyl or alkyl benzyl group having from about 8 to about 35 18 carbon atoms in the alkyl chain, each R³ is selected from the group consisting of -CH₂CH₂-, -CH₂CH(CH₃)-, -CH₂CH(CH₂OH)-, -CH₂CH₂CH₂-, and mixtures thereof; each R⁴ is selected from the group consisting of C₁-C₄ alkyl, C₁-C₄ hydroxyalkyl, benzyl ring structures formed by joining the

two R⁴ groups, -CH₂CHOH-CHOHCOR⁶CHOHCH₂OH wherein R⁶ is any hexose or hexose polymer having a molecular weight less than about 1000, and hydrogen when y is not 0; R⁵ is the same as R⁴ or is an alkyl chain wherein the total number of carbon atoms of R² plus R⁵ is not more than 5 about 18; each y is from 0 to about 10 and the sum of the y values is from 0 to about 15; and X is any compatible anion.

Quaternary ammonium surfactant suitable for the present invention has the formula (I):

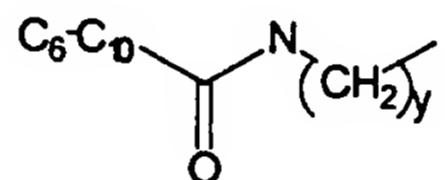
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Formula I

whereby R₁ is a short chainlength alkyl (C₆-C₁₀) or alkylamidoalkyl of the formula (II) :

15



Formula II

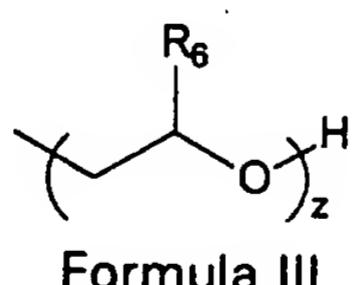
y is 2-4, preferably 3.

whereby R₂ is H or a C₁-C₃ alkyl,

20 whereby x is 0-4, preferably 0-2, most preferably 0,

whereby R₃, R₄ and R₅ are either the same or different and can be either a short chain alkyl (C₁-C₃) or alkoxyated alkyl of the formula III,

whereby X⁻ is a counterion, preferably a halide, e.g. chloride or 25 methylsulfate.



Formula III

R₆ is C₁-C₄ and z is 1 or 2.

30 Preferred quat ammonium surfactants are those as defined in formula I whereby

R₁ is C₈, C₁₀ or mixtures thereof, x = 0,
 R₃, R₄ = CH₃ and R₅ = CH₂CH₂OH.

5 Highly preferred cationic surfactants are the water-soluble quaternary ammonium compounds useful in the present composition having the formula :



10 wherein R₁ is C₈-C₁₆ alkyl, each of R₂, R₃ and R₄ is independently C₁-C₄ alkyl, C₁-C₄ hydroxy alkyl, benzyl, and -(C₂H₄O)_xH where x has a value from 2 to 5, and X is an anion. Not more than one of R₂, R₃ or R₄ should be benzyl.

15 The preferred alkyl chain length for R₁ is C₁₂-C₁₅ particularly where the alkyl group is a mixture of chain lengths derived from coconut or palm kernel fat or is derived synthetically by olefin build up or OXO alcohols synthesis. Preferred groups for R₂R₃ and R₄ are methyl and hydroxyethyl groups and the anion X may be selected from halide, methosulphate, acetate and phosphate ions.

20 Examples of suitable quaternary ammonium compounds of formulae (i) for use herein are :

coconut trimethyl ammonium chloride or bromide;
 coconut methyl dihydroxyethyl ammonium chloride or bromide;
 decyl triethyl ammonium chloride;
 decyl dimethyl hydroxyethyl ammonium chloride or bromide;
 25 C₁₂-15 dimethyl hydroxyethyl ammonium chloride or bromide;
 coconut dimethyl hydroxyethyl ammonium chloride or bromide;
 myristyl trimethyl ammonium methyl sulphate;
 lauryl dimethyl benzyl ammonium chloride or bromide;
 lauryl dimethyl (ethenoxy)₄ ammonium chloride or bromide;
 30 choline esters (compounds of formula (i) wherein R₁ is CH₂-CH₂-O-C-C₁₂-14 alkyl and R₂R₃R₄ are methyl).



di-alkyl imidazolines [compounds of formula (i)].

Other cationic surfactants useful herein are also described in U.S. Patent 4,228,044, Cambre, issued October 14, 1980 and in European Patent Application EP 000,224.

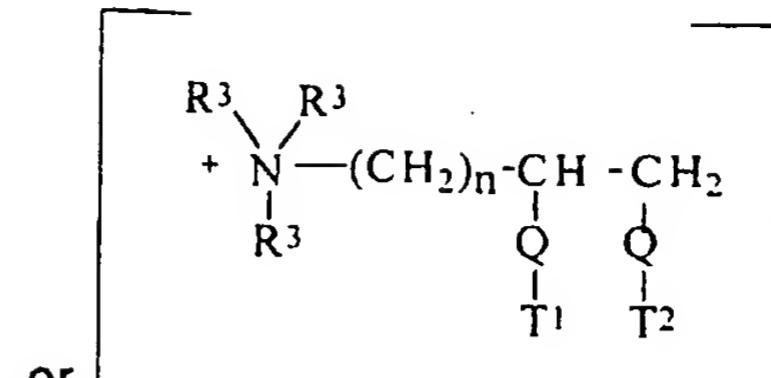
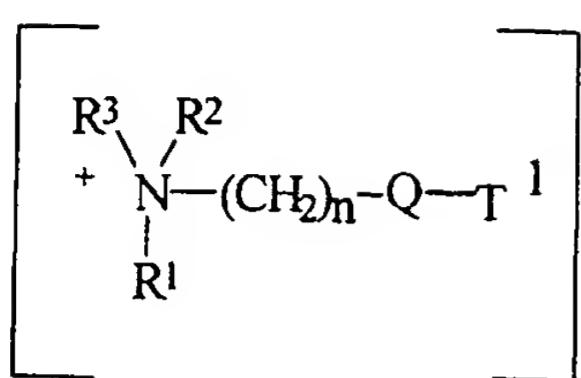
5 Typical cationic fabric softening components include the water-insoluble quaternary-ammonium fabric softening actives, the most commonly used having been di-long alkyl chain ammonium chloride or methyl sulfate.

Preferred cationic softeners among these include the following:

10 1) ditallow dimethylammonium chloride (DTDMAC);
2) dihydrogenated tallow dimethylammonium chloride;
3) dihydrogenated tallow dimethylammonium methylsulfate;
4) distearyl dimethylammonium chloride;
5) dioleyl dimethylammonium chloride;
15 6) dipalmityl hydroxyethyl methylammonium chloride;
7) stearyl benzyl dimethylammonium chloride;
8) tallow trimethylammonium chloride;
9) hydrogenated tallow trimethylammonium chloride;
10) C₁₂₋₁₄ alkyl hydroxyethyl dimethylammonium chloride;
20 11) C₁₂₋₁₈ alkyl dihydroxyethyl methylammonium chloride;
12) di(stearoyloxyethyl) dimethylammonium chloride (DSOEDMAC);
13) di(tallowoyloxyethyl) dimethylammonium chloride;
14) ditallow imidazolinium methylsulfate;
15) 1-(2-tallowylamidoethyl)-2-tallowyl imidazolinium
25 methylsulfate.

Biodegradable quaternary ammonium compounds have been presented as alternatives to the traditionally used di-long alkyl chain ammonium chlorides and methyl sulfates. Such quaternary ammonium compounds contain long chain alk(en)yl groups interrupted by functional groups such as carboxy groups. Said materials and fabric softening compositions containing them are disclosed in numerous publications such as EP-A-0,040,562, and EP-A-0,239,910.

35 The quaternary ammonium compounds and amine precursors herein have the formula (I) or (II), below :



(1)

111

5 wherein Q is selected from -O-C(O)-, -C(O)-O-, -O-C(O)-O-, -NR⁴-C(O)-, -C(O)-NR⁴-;

R¹ is (CH₂)_n-Q-T² or T³;

R² is (CH₂)_m-Q-T⁴ or T⁵ or R³;

R³ is C₁-C₄ alkyl or C₁-C₄ hydroxyalkyl or H;

10 R⁴ is H or C₁-C₄ alkyl or C₁-C₄ hydroxyalkyl;

T¹, T², T³, T⁴, T⁵ are independently C₁₁-C₂₂ alkyl or alkenyl;

n and m are integers from 1 to 4; and

X⁻ is a softener-compatible anion.

The alkyl, or alkenyl, chain T₁, T₂, T₃, T₄, T₅ must contain at least 11 carbon atoms, preferably at least 12.

The alkyl, or alkenyl, chain T¹, T², T³, T⁴, T⁵ must contain at least 11 carbon atoms, preferably at least 16 carbon atoms. The chain may be straight or branched.

Tallow is a convenient and inexpensive source of long chain alkyl and alkenyl material. The compounds wherein T₁, T₂, T₃, T₄, T₅ represents the mixture of long chain materials typical for tallow are particularly preferred.

Specific examples of quaternary ammonium compounds suitable for use in the aqueous fabric softening compositions herein include:

30 1) N,N-di(tallowyl-oxy-ethyl)-N,N-dimethyl ammonium chloride;
2) N,N-di(tallowyl-oxy-ethyl)-N-methyl, N-(2-hydroxyethyl) ammonium
methyl sulfate;
3) N,N-di(2-tallowyl-oxy-2-oxo-ethyl)-N,N-dimethyl ammonium chloride;

- 4) N,N-di(2-tallowyl-oxy-ethylcarbonyl-oxy-ethyl)-N,N-dimethyl ammonium chloride;
- 5) N-(2-tallowyl-oxy-2-ethyl)-N-(2-tallowyl-oxy-2-oxo-ethyl)-N,N-dimethyl ammonium chloride;
- 5
- 6) N,N,N-tri(tallowyl-oxy-ethyl)-N-methyl ammonium chloride;
- 7) N-(2-tallowyl-oxy-2-oxo-ethyl)-N-(tallowyl-N,N-dimethyl-ammonium chloride; and
- 8) 1,2-ditallowyl-oxy-3-trimethylammoniopropane chloride;
- 10 and mixtures of any of the above materials.

When included therein, the cleaning compositions of the present invention typically comprise from 0.2% to about 25%, preferably from about 1% to about 8% by weight of such cationic surfactants.

15 Ampholytic surfactants are also suitable for use in the cleaning compositions of the present invention. These surfactants can be broadly described as aliphatic derivatives of secondary or tertiary amines, or aliphatic derivatives of heterocyclic secondary and tertiary amines in which the aliphatic radical can be straight- or branched-chain. One of the aliphatic 20 substituents contains at least about 8 carbon atoms, typically from about 8 to about 18 carbon atoms, and at least one contains an anionic water-solubilizing group, e.g. carboxy, sulfonate, sulfate. See U.S. Patent No. 3,929,678 to Laughlin et al., issued December 30, 1975 at column 19, lines 18-35, for examples of ampholytic surfactants.

25 When included therein, the cleaning compositions of the present invention typically comprise from 0.2% to about 15%, preferably from about 1% to about 10% by weight of such ampholytic surfactants.

30 Zwitterionic surfactants are also suitable for use in cleaning compositions. These surfactants can be broadly described as derivatives of secondary and tertiary amines, derivatives of heterocyclic secondary and tertiary amines, or derivatives of quaternary ammonium, quaternary phosphonium or tertiary sulfonium compounds. See U.S. Patent No. 35 3,929,678 to Laughlin et al., issued December 30, 1975 at column 19, line 38 through column 22, line 48, for examples of zwitterionic surfactants.

When included therein, the cleaning compositions of the present invention typically comprise from 0.2% to about 15%, preferably from about 1% to about 10% by weight of such zwitterionic surfactants.

5 Semi-polar nonionic surfactants are a special category of nonionic surfactants which include water-soluble amine oxides containing one alkyl moiety of from about 10 to about 18 carbon atoms and 2 moieties selected from the group consisting of alkyl groups and hydroxyalkyl groups containing from about 1 to about 3 carbon atoms; water-soluble phosphine 10 oxides containing one alkyl moiety of from about 10 to about 18 carbon atoms and 2 moieties selected from the group consisting of alkyl groups and hydroxyalkyl groups containing from about 1 to about 3 carbon atoms; and water-soluble sulfoxides containing one alkyl moiety of from about 10 to about 18 carbon atoms and a moiety selected from the group consisting 15 of alkyl and hydroxyalkyl moieties of from about 1 to about 3 carbon atoms.

Semi-polar nonionic detergent surfactants include the amine oxide surfactants having the formula



wherein R³ is an alkyl, hydroxyalkyl, or alkyl phenyl group or mixtures therof containing from about 8 to about 22 carbon atoms; R⁴ is an alkylene or hydroxyalkylene group containing from about 2 to about 3 carbon atoms or mixtures thereof; x is from 0 to about 3; and each R⁵ is an alkyl or hydroxyalkyl group containing from about 1 to about 3 carbon atoms or a polyethylene oxide group containing from about 1 to about 3 ethylene oxide groups. The R⁵ groups can be attached to each other, e.g., through an 25 oxygen or nitrogen atom, to form a ring structure. 30

These amine oxide surfactants in particular include C₁₀-C₁₈ alkyl dimethyl amine oxides and C₈-C₁₂ alkoxy ethyl dihydroxy ethyl amine oxides.

When included therein, the cleaning compositions of the present invention typically comprise from 0.2% to about 15%, preferably from about 1% to about 10% by weight of such semi-polar nonionic surfactants.

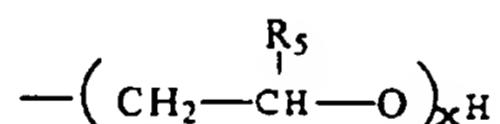
5 The cleaning composition of the present invention may further comprise a cosurfactant selected from the group of primary or tertiary amines.

Suitable primary amines for use herein include amines according to
10 the formula R_1NH_2 wherein R_1 is a C₆-C₁₂, preferably C₆-C₁₀ alkyl chain
or $R_4X(CH_2)_n$, X is -O-, -C(O)NH- or -NH-, R_4 is a C₆-C₁₂ alkyl chain n is
between 1 to 5, preferably 3. R_1 alkyl chains may be straight or branched
and may be interrupted with up to 12, preferably less than 5 ethylene oxide
moieties.

15

Preferred amines according to the formula herein above are n-alkyl amines. Suitable amines for use herein may be selected from 1-hexylamine, 1-octylamine, 1-decylamine and laurylamine. Other preferred primary amines include C8-C10 oxypropylamine, octyloxypropylamine, 2-ethylhexyl-
oxypropylamine, lauryl amido propylamine and amido propylamine.

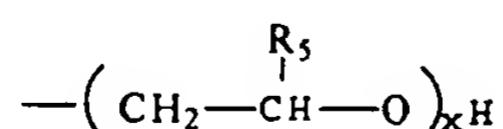
Suitable tertiary amines for use herein include tertiary amines having the formula $R_1R_2R_3N$ wherein R_1 and R_2 are C_1-C_8 alkylchains or



25 R₃ is either a C₆-C₁₂, preferably C₆-C₁₀ alkyl chain, or R₃ is R₄X(CH₂)_n, whereby X is -O-, -C(O)NH- or -NH-, R₄ is a C₄-C₁₂, n is between 1 to 5, preferably 2-3. R₅ is H or C₁-C₂ alkyl and x is between 1 to 6 . R₃ and R₄ may be linear or branched ; R₃ alkyl chains may be interrupted with up to 12, preferably less than 5, ethylene oxide moieties.

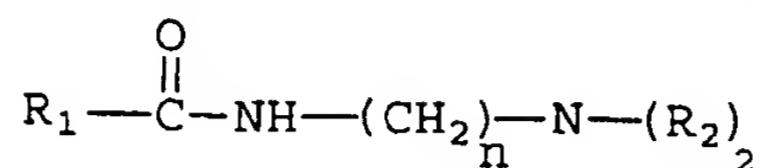
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Preferred tertiary amines are $R_1R_2R_3N$ where R_1 is a C6-C12 alkyl chain, R_2 and R_3 are C1-C3 alkyl or



35 where R5 is H or CH₃ and x = 1-2.

Also preferred are the amidoamines of the formula:



wherein R_1 is $\text{C}_6\text{-C}_{12}$ alkyl; n is 2-4,

5 preferably n is 3; R_2 and R_3 is $\text{C}_1\text{-C}_4$

Most preferred amines of the present invention include 1-octylamine, 1-hexylamine, 1-decylamine, 1-dodecylamine, C8-10oxypropylamine, N coco 1-3diaminopropane, coconutalkyldimethylamine, lauryldimethylamine, lauryl 10 bis(hydroxyethyl)amine, coco bis(hydroxyethyl)amine, lauryl amine 2 moles propoxylated, octyl amine 2 moles propoxylated, lauryl amidopropyldimethylamine, C8-10 amidopropyldimethylamine and C10 amidopropyldimethylamine.

15 The most preferred amines for use in the compositions herein are 1-hexylamine, 1-octylamine, 1-decylamine, 1-dodecylamine. Especially desirable are n-dodecyldimethylamine and bishydroxyethylcoconutalkylamine and oleylamine 7 times ethoxylated, lauryl amido propylamine and cocoamido propylamine.

20

Other detergent enzymes

The cleaning compositions can in addition to xylan degrading alkaline 25 enzyme and non-plant cell walls degrading enzyme further comprise one or more enzymes which provide cleaning performance and/or fabric care benefits.

Said other plant cell wall degrading enzymes can be selected from the 30 group of cellulose and hemi-cellulose degrading enzymes such as endo-and exo-cellulases and beta-glucosidases, the endo 1-3/1-4-beta glucanases and xyloglucanases, the pectin degrading enzymes pectin esterase, pectin lyase, pectate lyase, endo-and exo-polygalacturonase and rhamnogalacturonase and from the group of the galactanases, arabinases, lichenases,

mannanases and laminarinases. Preferred are those enzymes being of the alkaline type.

The cellulases usable in the present invention include both bacterial or 5 fungal cellulase. Preferably, they will have a pH optimum of between 5 and 9.5. Suitable cellulases are disclosed in U.S. Patent 4,435,307, Barbesgaard et al, which discloses fungal cellulase produced from *Humicola insolens*. Suitable cellulases are also disclosed in GB-A-2.075.028; GB-A- 10 2.095.275 and DE-OS-2.247.832.

Examples of such cellulases are cellulases produced by a strain of *Humicola insolens* (*Humicola grisea* var. *thermoidea*), particularly the *Humicola* strain DSM 1800.

15 Other suitable cellulases are cellulases originated from *Humicola insolens* having a molecular weight of about 50KDa, an isoelectric point of 5.5 and containing 415 amino acids; and a ~43kD endoglucanase derived from *Humicola insolens*, DSM 1800, exhibiting cellulase activity; a preferred endoglucanase component has the amino acid sequence disclosed in PCT 20 Patent Application No. WO 91/17243. Also suitable cellulases are the EGIII cellulases from *Trichoderma longibrachiatum* described in WO94/21801, Genencor, published September 29, 1994. Especially suitable cellulases are the cellulases having color care benefits. Examples of such cellulases are cellulases described in European patent application No. 91202879.2, filed 25 November 6, 1991 (Novo). Carezyme and Celluzyme (Novo Nordisk A/S) are especially useful. See also WO91/17243.

Peroxidase enzymes are used in combination with an enhancer and 30 oxygen sources, e.g. percarbonate, perborate, persulfate, hydrogen peroxide, etc. They are used for "solution bleaching", i.e. to prevent transfer of dyes or pigments removed from substrates during wash operations to other substrates in the wash solution. Peroxidase enzymes are known in the art, and include, for example, horseradish peroxidase, ligninase and haloperoxidase such as chloro- and bromo-peroxidase. 35 Peroxidase-containing detergent compositions are disclosed, for example, in PCT International Application WO 89/099813, WO89/09813 and in European Patent application EP No. 91202882.6, filed on November 6,

1991 and EP No. 96870013.8, filed February 20, 1996. Also suitable is the laccase enzyme.

Preferred enhancers are substituted phenothiazine and phenoxazine 10-5 Phenothiazinepropionic acid (PPT), 10-ethylphenothiazine-4-carboxylic acid (EPC), 10-phenoxazinepropionic acid (POP) and 10-methylphenoxazine (described in WO 94/12621) and substituted syringates (C3-C5 substituted alkyl syringates) and phenols. Sodium percarbonate or perborate are preferred sources of hydrogen peroxide.

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Said cellulases and/or peroxidases are normally incorporated in the detergent composition at levels from 0.0001% to 2% of active enzyme by weight of the detergent composition.

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The above-mentioned enzymes may be of any suitable origin, such as vegetable, animal, bacterial, fungal and yeast origin. Origin can further be mesophilic or extremophilic (psychrophilic, psychrotrophic, thermophilic, barophilic, alkalophilic, acidophilic, halophilic, etc.). Purified or non-purified forms of these enzymes may be used. Also included by definition, are 20 mutants of native enzymes. Mutants can be obtained e.g. by protein and/or genetic engineering, chemical and/or physical modifications of native enzymes. Common practice as well is the expression of the enzyme via host organisms in which the genetic material responsible for the production of the enzyme has been cloned.

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Said enzymes are normally incorporated in the detergent composition at levels from 0.0001% to 2% of active enzyme by weight of the detergent composition. The enzymes can be added as separate single ingredients (prills, granulates, stabilized liquids, etc. containing one enzyme) or as 30 mixtures of two or more enzymes (e.g. cocranulates).

A range of enzyme materials and means for their incorporation into synthetic detergent compositions is also disclosed in WO 9307263 A and WO 9307260 A to Genencor International, WO 8908694 A to Novo, and 35 U.S. 3,553,139, January 5, 1971 to McCarty et al. Enzymes are further disclosed in U.S. 4,101,457, Place et al, July 18, 1978, and in U.S. 4,507,219, Hughes, March 26, 1985. Enzyme materials useful for liquid

detergent formulations, and their incorporation into such formulations, are disclosed in U.S. 4,261,868, Hora et al, April 14, 1981. Enzymes for use in detergents can be stabilised by various techniques. Enzyme stabilisation techniques are disclosed and exemplified in U.S. 3,600,319, August 17, 5 1971, Gedge et al, EP 199,405 and EP 200,586, October 29, 1986, Venegas. Enzyme stabilisation systems are also described, for example, in U.S. 3,519,570. A useful *Bacillus*, sp. AC13 giving proteases, xylanases and cellulases, is described in WO 9401532 A to Novo.

10 ***Color care and fabric care benefits***

Technologies which provide a type of color care benefit can also be included. Examples of these technologies are metallo catalysts for color maintenance. Such metallo catalysts are described in copending European 15 Patent Application No. 92870181.2. Dye fixing agents, polyolefin dispersion for anti-wrinkles and improved water absorbancy, perfume and amino-functional polymer for color care treatment and perfume substantivity are further examples of color care / fabric care technologies and are described in the co-pending Patent Application No. 96870140.9, filed 20 November 07, 1996.

Fabric softening agents can also be incorporated into laundry cleaning and/or fabric care compositions in accordance with the present invention. These agents may be inorganic or organic in type. Inorganic softening 25 agents are exemplified by the smectite clays disclosed in GB-A-1 400 898 and in USP 5,019,292. Organic fabric softening agents include the water insoluble tertiary amines as disclosed in GB-A1 514 276 and EP-B0 011 340 and their combination with mono C12-C14 quaternary ammonium salts are disclosed in EP-B-0 026 527 and EP-B-0 026 528 and di-long-chain 30 amides as disclosed in EP-B-0 242 919. Other useful organic ingredients of fabric softening systems include high molecular weight polyethylene oxide materials as disclosed in EP-A-0 299 575 and 0 313 146.

Levels of smectite clay are normally in the range from 2% to 20%, 35 more preferably from 5% to 15% by weight, with the material being added as a dry mixed component to the remainder of the formulation. Organic fabric softening agents such as the water-insoluble tertiary amines or dilong

chain amide materials are incorporated at levels of from 0.5% to 5% by weight, normally from 1% to 3% by weight whilst the high molecular weight polyethylene oxide materials and the water soluble cationic materials are added at levels of from 0.1% to 2%, normally from 0.15% to 1.5% by weight. These materials are normally added to the spray dried portion of the composition, although in some instances it may be more convenient to add them as a dry mixed particulate, or spray them as molten liquid on to other solid components of the composition.

10 ***The bleaching agent***

Additional optional detergent ingredients that can be included in the cleaning compositions of the present invention include bleaching agents such as hydrogen peroxide, PB1, PB4 and percarbonate with a particle size 15 of 400-800 microns. These bleaching agent components can include one or more oxygen bleaching agents and, depending upon the bleaching agent chosen, one or more bleach activators. When present oxygen bleaching compounds will typically be present at levels of from about 1% to about 25%.

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The bleaching agent component for use herein can be any of the bleaching agents useful for detergent compositions including oxygen bleaches as well as others known in the art. The bleaching agent suitable 25 for the present invention can be an activated or non-activated bleaching agent.

One category of oxygen bleaching agent that can be used encompasses percarboxylic acid bleaching agents and salts thereof. Suitable examples of this class of agents include magnesium monoperoxyphthalate hexahydrate, 30 the magnesium salt of meta-chloro perbenzoic acid, 4-nonylamino-4-oxoperoxybutyric acid and diperoxydodecanedioic acid. Such bleaching agents are disclosed in U.S. Patent 4,483,781, U.S. Patent Application 740,446, European Patent Application 0,133,354 and U.S. Patent 4,412,934. Highly preferred bleaching agents also include 6-nonylamino-6-35 oxoperoxyhexanoic acid as described in U.S. Patent 4,634,551.

Another category of bleaching agents that can be used encompasses the halogen bleaching agents. Examples of hypohalite bleaching agents, for example, include trichloro isocyanuric acid and the sodium and potassium dichloroisocyanurates and N-chloro and N-bromo alkane sulphonamides.

5 Such materials are normally added at 0.5-10% by weight of the finished product, preferably 1-5% by weight.

The hydrogen peroxide releasing agents can be used in combination with bleach activators such as tetraacetyl ethylenediamine (TAED),

10 nonanoyloxybenzene-sulfonate (NOBS, described in US 4,412,934), 3,5,-trimethylhexanoloxybenzenesulfonate (ISONOBS, described in EP 120,591) or pentaacetylglucose (PAG) or Phenolsulfonate ester of N-nanonoyl-6-aminocaproic acid (NACA-OBS, described in WO94/28106), which are perhydrolyzed to form a peracid as the active bleaching species, leading to

15 improved bleaching effect. Also suitable activators are acylated citrate esters such as disclosed in Copending European Patent Application No. 91870207.7.

Useful bleaching agents, including peroxyacids and bleaching systems

20 comprising bleach activators and peroxygen bleaching compounds for use in detergent compositions according to the invention are described in our co-pending applications USSN 08/136,626, PCT/US95/07823, WO95/27772, WO95/27773, WO95/27774 and WO95/27775.

25 The hydrogen peroxide may also be present by adding an enzymatic system (i.e. an enzyme and a substrate therefore) which is capable of generating hydrogen peroxide at the beginning or during the washing and/or rinsing process. Such enzymatic systems are disclosed in EP Patent Application 91202655.6 filed October 9, 1991.

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Metal-containing catalysts for use in bleach compositions, include cobalt-containing catalysts such as Pentaamine acetate cobalt(III) salts and manganese-containing catalysts such as those described in EPA 549 271; EPA 549 272; EPA 458 397; US 5,246,621; EPA 458 398; US 5,194,416

35 and US 5,114,611. Bleaching composition comprising a peroxy compound, a manganese-containing bleach catalyst and a chelating agent is described in the patent application No 94870206.3.

Bleaching agents other than oxygen bleaching agents are also known in the art and can be utilized herein. One type of non-oxygen bleaching agent of particular interest includes photoactivated bleaching agents such as the sulfonated zinc and/or aluminum phthalocyanines. These materials can be deposited upon the substrate during the washing process. Upon irradiation with light, in the presence of oxygen, such as by hanging clothes out to dry in the daylight, the sulfonated zinc phthalocyanine is activated and, consequently, the substrate is bleached. Preferred zinc phthalocyanine and a photoactivated bleaching process are described in U.S. Patent 4,033,718. Typically, cleaning compositions will contain about 0.025% to about 1.25%, by weight, of sulfonated zinc phthalocyanine.

Builder system

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The compositions according to the present invention may further comprise a builder system. Any conventional builder system is suitable for use herein including aluminosilicate materials, silicates, polycarboxylates, alkyl- or alkenyl-succinic acid and fatty acids, materials such as ethylenediamine tetraacetate, diethylene triamine pentamethyleneacetate, metal ion sequestrants such as aminopolyphosphonates, particularly ethylenediamine tetramethylene phosphonic acid and diethylene triamine pentamethylenephosphonic acid. Phosphate builders can also be used herein.

25

Suitable builders can be an inorganic ion exchange material, commonly an inorganic hydrated aluminosilicate material, more particularly a hydrated synthetic zeolite such as hydrated zeolite A, X, B, HS or MAP.

Another suitable inorganic builder material is layered silicate, e.g. 30 SKS-6 (Hoechst). SKS-6 is a crystalline layered silicate consisting of sodium silicate ($Na_2Si_2O_5$).

Suitable polycarboxylates containing one carboxy group include lactic acid, glycolic acid and ether derivatives thereof as disclosed in Belgian 35 Patent Nos. 831,368, 821,369 and 821,370. Polycarboxylates containing two carboxy groups include the water-soluble salts of succinic acid, malonic acid, (ethylenedioxy) diacetic acid, maleic acid, diglycollic acid, tartaric acid,

tartronic acid and fumaric acid, as well as the ether carboxylates described in German Offenlegenschrift 2,446,686, and 2,446,687 and U.S. Patent No. 3,935,257 and the sulfinyl carboxylates described in Belgian Patent No. 840,623. Polycarboxylates containing three carboxy groups include, in particular, water-soluble citrates, aconitrates and citraconates as well as succinate derivatives such as the carboxymethyloxysuccinates described in British Patent No. 1,379,241, lactoxysuccinates described in Netherlands Application 7205873, and the oxypolycarboxylate materials such as 2-oxa-1,1,3-propane tricarboxylates described in British Patent No. 1,387,447.

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Polycarboxylates containing four carboxy groups include oxydisuccinates disclosed in British Patent No. 1,261,829, 1,1,2,2-ethane tetracarboxylates, 1,1,3,3-propane tetracarboxylates and 1,1,2,3-propane tetracarboxylates. Polycarboxylates containing sulfo substituents include the sulfosuccinate derivatives disclosed in British Patent Nos. 1,398,421 and 1,398,422 and in U.S. Patent No. 3,936,448, and the sulfonated pyrolysed citrates described in British Patent No. 1,082,179, while polycarboxylates containing phosphone substituents are disclosed in British Patent No. 1,439,000.

15

Alicyclic and heterocyclic polycarboxylates include cyclopentane-cis,cis,cis-tetracarboxylates, cyclopentadienide pentacarboxylates, 2,3,4,5-tetrahydro-furan - cis, cis, cis-tetracarboxylates, 2,5-tetrahydro-furan -cis - dicarboxylates, 2,2,5,5-tetrahydrofuran - tetracarboxylates, 1,2,3,4,5,6-hexane -hexacarboxylates and and carboxymethyl derivatives of polyhydric alcohols such as sorbitol, mannitol and xylitol. Aromatic poly-carboxylates include mellitic acid, pyromellitic acid and the phthalic acid derivatives disclosed in British Patent No. 1,425,343.

Of the above, the preferred polycarboxylates are hydroxycarboxylates containing up to three carboxy groups per molecule, more particularly citrates.

Preferred builder systems for use in the present compositions include a mixture of a water-insoluble aluminosilicate builder such as zeolite A or of a layered silicate (SKS-6), and a water-soluble carboxylate chelating agent such as citric acid.

Preferred builder systems include a mixture of a water-insoluble aluminosilicate builder such as zeolite A, and a watersoluble carboxylate chelating agent such as citric acid. Preferred builder systems for use in liquid cleaning compositions of the present invention are soaps and 5 polycarboxylates.

Other builder materials that can form part of the builder system for use in granular compositions include inorganic materials such as alkali metal carbonates, bicarbonates, silicates, and organic materials such as the 10 organic phosphonates, amino polyalkylene phosphonates and amino polycarboxylates.

Other suitable water-soluble organic salts are the homo- or co-polymeric acids or their salts, in which the polycarboxylic acid comprises at 15 least two carboxyl radicals separated from each other by not more than two carbon atoms.

Polymers of this type are disclosed in GB-A-1,596,756. Examples of such salts are polyacrylates of MW 2000-5000 and their copolymers with 20 maleic anhydride, such copolymers having a molecular weight of from 20,000 to 70,000, especially about 40,000.

Detergency builder salts are normally included in amounts of from 5% to 80% by weight of the composition preferably from 10% to 70% and 25 most usually from 30% to 60% by weight.

Chelating Agents

The cleaning compositions herein may also optionally contain one or 30 more iron and/or manganese chelating agents. Such chelating agents can be selected from the group consisting of amino carboxylates, amino phosphonates, polyfunctionally-substituted aromatic chelating agents and mixtures therein, all as hereinafter defined. Without intending to be bound by theory, it is believed that the benefit of these materials is due in part to 35 their exceptional ability to remove iron and manganese ions from washing solutions by formation of soluble chelates.

Amino carboxylates useful as optional chelating agents include ethylenediaminetetracetates, N-hydroxyethylatedylenediaminetriacetates, nitrilotriacetates, ethylenediamine tetrapropionate, triethylenetetraaminehexacetates, diethylenetriaminepentaacetates, and ethanoldiglycines, alkali metal, ammonium, and substituted ammonium salts therein and mixtures therein.

Amino phosphonates are also suitable for use as chelating agents in the compositions of the invention when at least low levels of total phosphorus are permitted in detergent compositions, and include ethylenediaminetetrakis (methyleneephosphonates) as DEQUEST. Preferred, these amino phosphonates to not contain alkyl or alkenyl groups with more than about 6 carbon atoms.

Polyfunctionally-substituted aromatic chelating agents are also useful in the compositions herein. See U.S. Patent 3,812,044, issued May 21, 1974, to Connor et al. Preferred compounds of this type in acid form are dihydroxydisulfobenzenes such as 1,2-dihydroxy-3,5-disulfobenzene.

A preferred biodegradable chelator for use herein is ethylenediamine disuccinate ("EDDS"), especially the [S,S] isomer as described in U.S. Patent 4,704,233, November 3, 1987, to Hartman and Perkins.

The compositions herein may also contain water-soluble methyl glycine diacetic acid (MGDA) salts (or acid form) as a chelant or co-builder useful with, for example, insoluble builders such as zeolites, layered silicates and the like.

If utilized, these chelating agents will generally comprise from about 0.1% to about 15% by weight of the cleaning compositions herein. More preferably, if utilized, the chelating agents will comprise from about 0.1% to about 3.0% by weight of such compositions.

Suds suppressor

Another optional ingredient is a suds suppressor, exemplified by silicones, and silica-silicone mixtures. Silicones can be generally represented by alkylated polysiloxane materials while silica is normally used in finely

divided forms exemplified by silica aerogels and xerogels and hydrophobic silicas of various types. These materials can be incorporated as particulates in which the suds suppressor is advantageously releasably incorporated in a water-soluble or water-dispersible, substantially non-surface-active 5 detergent impermeable carrier. Alternatively the suds suppressor can be dissolved or dispersed in a liquid carrier and applied by spraying on to one or more of the other components.

A preferred silicone suds controlling agent is disclosed in Bartollota et 10 al. U.S. Patent 3 933 672. Other particularly useful suds suppressors are the self-emulsifying silicone suds suppressors, described in German Patent Application DTOS 2 646 126 published April 28, 1977. An example of such a compound is DC-544, commercially available from Dow Corning, which is a siloxane-glycol copolymer. Especially preferred suds controlling 15 agent are the suds suppressor system comprising a mixture of silicone oils and 2-alkyl-alkanols. Suitable 2-alkyl-alkanols are 2-butyl-octanol which are commercially available under the trade name Isofol 12 R.

Such suds suppressor system are described in Copending European 20 Patent application N 92870174.7 filed 10 November, 1992.

Especially preferred silicone suds controlling agents are described in Copending European Patent application N°92201649.8. Said compositions can comprise a silicone/silica mixture in combination with fumed nonporous 25 silica such as Aerosil®.

The suds suppressors described above are normally employed at levels of from 0.001% to 2% by weight of the composition, preferably from 0.01% to 1% by weight.

30

Others

Other components used in cleaning compositions may be employed, such as soil-suspending agents, soil-release agents, optical brighteners, 35 abrasives, bactericides, tarnish inhibitors, coloring agents, and/or encapsulated or non-encapsulated perfumes.

Especially suitable encapsulating materials are water soluble capsules which consist of a matrix of polysaccharide and polyhydroxy compounds such as described in GB 1,464,616.

5 Other suitable water soluble encapsulating materials comprise dextrins derived from ungelatinized starch acid-esters of substituted dicarboxylic acids such as described in US 3,455,838. These acid-ester dextrins are, preferably, prepared from such starches as waxy maize, waxy sorghum, sago, tapioca and potato. Suitable examples of said encapsulating
10 materials include N-Lok manufactured by National Starch. The N-Lok encapsulating material consists of a modified maize starch and glucose. The starch is modified by adding monofunctional substituted groups such as octenyl succinic acid anhydride.

15 Antiredeposition and soil suspension agents suitable herein include cellulose derivatives such as methylcellulose, carboxymethylcellulose and hydroxyethylcellulose, and homo- or co-polymeric polycarboxylic acids or their salts. Polymers of this type include the polyacrylates and maleic anhydride-acrylic acid copolymers previously mentioned as builders, as well
20 as copolymers of maleic anhydride with ethylene, methylvinyl ether or methacrylic acid, the maleic anhydride constituting at least 20 mole percent of the copolymer. These materials are normally used at levels of from 0.5% to 10% by weight, more preferably from 0.75% to 8%, most preferably from 1% to 6% by weight of the composition.

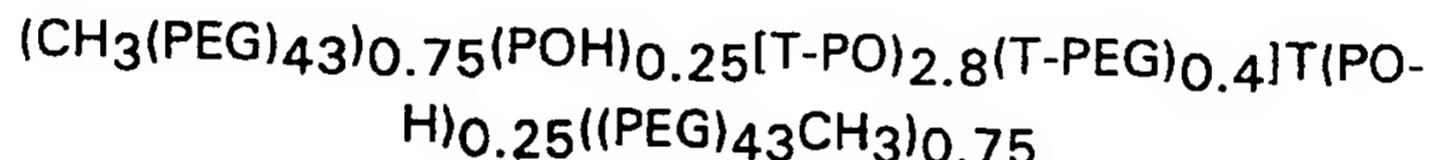
25 Preferred optical brighteners are anionic in character, examples of which are disodium 4,4'-bis-(2-diethanolamino-4-anilino -s- triazin-6-ylamino)stilbene-2:2' disulphonate, disodium 4, - 4'-bis-(2-morpholino-4-anilino-s-triazin-6-ylamino-stilbene-2:2' - disulphonate, disodium 4,4' - bis-(2,4-dianilino-s-triazin-6-ylamino)stilbene-2:2' - disulphonate, monosodium 4',4'' -bis-(2,4-dianilino-s-tri-azin-6 ylamino)stilbene-2-sulphonate, disodium 4,4' -bis-(2-anilino-4-(N-methyl-N-2-hydroxyethylamino)-s-triazin-6-ylamino)stilbene-2,2' - disulphonate, di-sodium 4,4' -bis-(4-phenyl-2,1,3-triazol-2-yl)-stilbene-2,2' disulphonate, di-so-dium 4,4'bis(2-anilino-4-(1-methyl-2-hydroxyethylamino)-s-triazin-6- ylami-no)stilbene-2,2'disulphonate, sodium 2(stilbyl-4''-(naphtho-1',2':4,5)-1,2,3 - triazole-2''-sulphonate and 4,4'-bis(2-sulphostyryl)biphenyl. Highly preferred brighteners are the

specific brighteners of copending European Patent application No. 95201943.8.

Other useful polymeric materials are the polyethylene glycols, 5 particularly those of molecular weight 1000-10000, more particularly 2000 to 8000 and most preferably about 4000. These are used at levels of from 0.20% to 5% more preferably from 0.25% to 2.5% by weight. These polymers and the previously mentioned homo- or co-polymeric polycarboxylate salts are valuable for improving whiteness maintenance, 10 fabric ash deposition, and cleaning performance on clay, proteinaceous and oxidizable soils in the presence of transition metal impurities.

Soil release agents useful in compositions of the present invention are conventionally copolymers or terpolymers of terephthalic acid with ethylene 15 glycol and/or propylene glycol units in various arrangements. Examples of such polymers are disclosed in the commonly assigned US Patent Nos. 4116885 and 4711730 and European Published Patent Application No. 0 272 033. A particular preferred polymer in accordance with EP-A-0 272 033 has the formula

20



where PEG is $-(\text{OC}_2\text{H}_4)\text{O}-$, PO is $(\text{OC}_3\text{H}_6\text{O})$ and T is $(\text{pcOC}_6\text{H}_4\text{CO})$.

25

Also very useful are modified polyesters as random copolymers of dimethyl terephthalate, dimethyl sulfoisophthalate, ethylene glycol and 1-2 propane diol, the end groups consisting primarily of sulphobenzoate and secondarily of mono esters of ethylene glycol and/or propane-diol. The 30 target is to obtain a polymer capped at both end by sulphobenzoate groups, "primarily", in the present context most of said copolymers herein will be end-capped by sulphobenzoate groups. However, some copolymers will be less than fully capped, and therefore their end groups may consist of monoester of ethylene glycol and/or propane 1-2 diol, thereof consist 35 "secondarily" of such species.

The selected polyesters herein contain about 46% by weight of dimethyl terephthalic acid, about 16% by weight of propane -1.2 diol, about 10% by weight ethylene glycol about 13% by weight of dimethyl sulfobenzoic acid and about 15% by weight of sulfoisophthalic acid, and 5 have a molecular weight of about 3.000. The polyesters and their method of preparation are described in detail in EPA 311 342.

Is is well-known in the art that free chlorine in tap water rapidly deactivates the enzymes comprised in cleaning compositions. Therefore, 10 using chlorine scavenger such as perborate, ammonium sulfate, sodium sulphite or polyethyleneimine at a level above 0.1% by weight of total composition, in the formulas will provide improved through the wash stability of the detergent enzymes. Compositions comprising chlorine scavenger are described in the European patent application 92870018.6 15 filed January 31, 1992.

Alkoxylated polycarboxylates such as those prepared from polyacrylates are useful herein to provide additional grease removal performance. Such materials are described in WO 91/08281 and PCT 20 90/01815 at p. 4 et seq., incorporated herein by reference. Chemically, these materials comprise polyacrylates having one ethoxy side-chain per every 7-8 acrylate units. The side-chains are of the formula -(CH₂CH₂O)_m(CH₂)_nCH₃ wherein m is 2-3 and n is 6-12. The side-chains are ester-linked to the polyacrylate "backbone" to provide a "comb" polymer 25 type structure. The molecular weight can vary, but is typically in the range of about 2000 to about 50,000. Such alkoxylated polycarboxylates can comprise from about 0.05% to about 10%, by weight, of the compositions herein.

30 ***Dispersants***

The cleaning composition of the present invention can also contain dispersants. Suitable water-soluble organic salts are the homo- or co-polymeric acids or their salts, in which the polycarboxylic acid comprises at 35 least two carboxyl radicals separated from each other by not more than two carbon atoms.

Polymers of this type are disclosed in GB-A-1,596,756. Examples of such salts are polyacrylates of MW 2000-5000 and their copolymers with maleic anhydride, such copolymers having a molecular weight of from 1,000 to 100,000.

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Especially, copolymer of acrylate and methylacrylate such as the 480N having a molecular weight of 4000, at a level from 0.5-20% by weight of composition can be added in the cleaning compositions of the present invention.

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The compositions of the invention may contain a lime soap peptiser compound, which preferably has a lime soap dispersing power (LSDP), as defined hereinafter of no more than 8, preferably no more than 7, most preferably no more than 6. The lime soap peptiser compound is preferably present at a level from 0% to 20% by weight.

A numerical measure of the effectiveness of a lime soap peptiser is given by the lime soap dispersant power (LSDP) which is determined using the lime soap dispersant test as described in an article by H.C. Borghetty and C.A. Bergman, J. Am. Oil. Chem. Soc., volume 27, pages 88-90, (1950). This lime soap dispersion test method is widely used by practitioners in this art field being referred to, for example, in the following review articles; W.N. Linfield, Surfactant science Series, Volume 7, page 3; W.N. Linfield, Tenside surf. det., volume 27, pages 159-163, (1990); and M.K. Nagarajan, W.F. Masler, Cosmetics and Toiletries, volume 104, pages 71-73, (1989). The LSDP is the % weight ratio of dispersing agent to sodium oleate required to disperse the lime soap deposits formed by 0.025g of sodium oleate in 30ml of water of 333ppm CaCO_3 (Ca:Mg = 3:2) equivalent hardness.

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Surfactants having good lime soap peptiser capability will include certain amine oxides, betaines, sulfobetaines, alkyl ethoxysulfates and ethoxylated alcohols.

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Exemplary surfactants having a LSDP of no more than 8 for use in accord with the present invention include C₁₆-C₁₈ dimethyl amine oxide, C₁₂-C₁₈ alkyl ethoxysulfates with an average degree of ethoxylation of

from 1-5, particularly C₁₂-C₁₅ alkyl ethoxysulfate surfactant with a degree of ethoxylation of amount 3 (LSDP = 4), and the C₁₄-C₁₅ ethoxylated alcohols with an average degree of ethoxylation of either 12 (LSDP = 6) or 30, sold under the tradenames Lutensol A012 and Lutensol A030 5 respectively, by BASF GmbH.

Polymeric lime soap peptisers suitable for use herein are described in the article by M.K. Nagarajan, W.F. Masler, to be found in Cosmetics and Toiletries, volume 104, pages 71-73, (1989).

10

Hydrophobic bleaches such as 4-[N-octanoyl-6-aminohexanoyl]benzene sulfonate, 4-[N-nonenoyl-6-aminohexanoyl]benzene sulfonate, 4-[N-decanoyl-6-aminohexanoyl]benzene sulfonate and mixtures thereof; and nonanoyloxy benzene sulfonate together with hydrophilic / hydrophobic 15 bleach formulations can also be used as lime soap peptisers compounds.

Dye transfer inhibition

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The cleaning compositions of the present invention can also include compounds for inhibiting dye transfer from one fabric to another of solubilized and suspended dyes encountered during fabric laundering operations involving colored fabrics.

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Polymeric dye transfer inhibiting agents

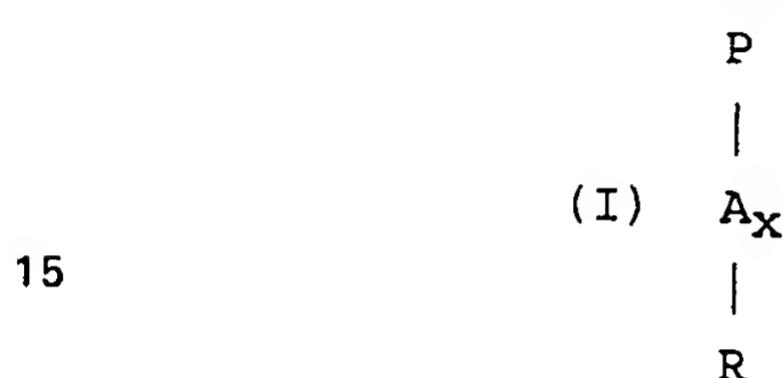
The cleaning compositions according to the present invention also comprise from 0.001% to 10 %, preferably from 0.01% to 2%, more 30 preferably from 0.05% to 1% by weight of polymeric dye transfer inhibiting agents. Said polymeric dye transfer inhibiting agents are normally incorporated into cleaning compositions in order to inhibit the transfer of dyes from colored fabrics onto fabrics washed therewith. These polymers have the ability to complex or adsorb the fugitive dyes washed out of dyed 35 fabrics before the dyes have the opportunity to become attached to other articles in the wash.

Especially suitable polymeric dye transfer inhibiting agents are polyamine N-oxide polymers, copolymers of N-vinylpyrrolidone and N-vinylimidazole, polyvinylpyrrolidone polymers, polyvinyloxazolidones and polyvinylimidazoles or mixtures thereof.

5 Addition of such polymers also enhances the performance of the enzymes according the invention.

a) Polyamine N-oxide polymers

10 The polyamine N-oxide polymers suitable for use contain units having the following structure formula :



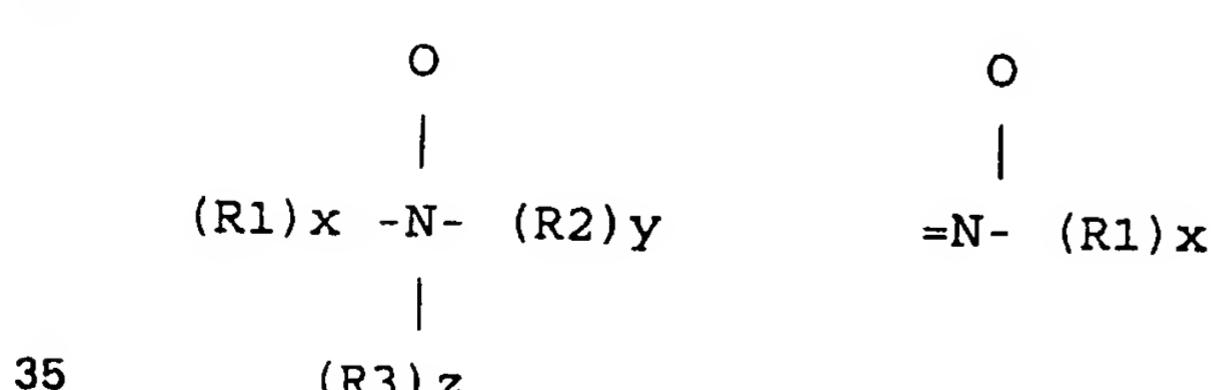
wherein P is a polymerisable unit, whereto the R-N-O group can be attached to or wherein the R-N-O group forms part of the polymerisable unit or a combination of both.

20
$$\begin{array}{c} O \quad O \quad O \\ || \quad || \quad || \\ A \end{array}$$

A is NC, CO, C, -O-, -S-, -N- ; x is 0 or 1;

25 R are aliphatic, ethoxylated aliphatics, aromatic, heterocyclic or alicyclic groups or any combination thereof whereto the nitrogen of the N-O group can be attached or wherein the nitrogen of the N-O group is part of these groups.

30 The N-O group can be represented by the following general structures :



wherein R₁, R₂, and R₃ are aliphatic groups, aromatic, heterocyclic or alicyclic groups or combinations thereof, x or/and y or/and z is 0 or 1 and wherein the nitrogen of the N-O group can be attached or wherein the nitrogen of the N-O group forms part of these groups.

5

The N-O group can be part of the polymerisable unit (P) or can be attached to the polymeric backbone or a combination of both.

Suitable polyamine N-oxides wherein the N-O group forms part of the 10 polymerisable unit comprise polyamine N-oxides wherein R is selected from aliphatic, aromatic, alicyclic or heterocyclic groups.

One class of said polyamine N-oxides comprises the group of 15 polyamine N-oxides wherein the nitrogen of the N-O group forms part of the R-group. Preferred polyamine N-oxides are those wherein R is a heterocyclic group such as pyridine, pyrrole, imidazole, pyrrolidine, piperidine, quinoline, acridine and derivatives thereof.

Another class of said polyamine N-oxides comprises the group of 20 polyamine N-oxides wherein the nitrogen of the N-O group is attached to the R-group.

Other suitable polyamine N-oxides are the polyamine oxides whereto the N-O group is attached to the polymerisable unit.

25

Preferred class of these polyamine N-oxides are the polyamine N-oxides having the general formula (I) wherein R is an aromatic, heterocyclic or alicyclic groups wherein the nitrogen of the N-O functional group is part of said R group.

30 Examples of these classes are polyamine oxides wherein R is a heterocyclic compound such as pyridine, pyrrole, imidazole and derivatives thereof.

Another preferred class of polyamine N-oxides are the polyamine oxides having the general formula (I) wherein R are aromatic, heterocyclic or 35 alicyclic groups wherein the nitrogen of the N-O functional group is attached to said R groups.

Examples of these classes are polyamine oxides wherein R groups can be aromatic such as phenyl.

Any polymer backbone can be used as long as the amine oxide polymer formed is water-soluble and has dye transfer inhibiting properties. Examples of suitable polymeric backbones are polyvinyls, polyalkylenes, polyesters, polyethers, polyamide, polyimides, polyacrylates and mixtures thereof.

10 The amine N-oxide polymers of the present invention typically have a ratio of amine to the amine N-oxide of 10:1 to 1:1000000. However the amount of amine oxide groups present in the polyamine oxide polymer can be varied by appropriate copolymerization or by appropriate degree of N-oxidation. Preferably, the ratio of amine to amine N-oxide is from 2:3 to 15 1:1000000. More preferably from 1:4 to 1:1000000, most preferably from 1:7 to 1:1000000. The polymers of the present invention actually encompass random or block copolymers where one monomer type is an amine N-oxide and the other monomer type is either an amine N-oxide or not. The amine oxide unit of the polyamine N-oxides has a $\text{PK}_a < 10$, 20 preferably $\text{PK}_a < 7$, more preferred $\text{PK}_a < 6$.

The polyamine oxides can be obtained in almost any degree of polymerisation. The degree of polymerisation is not critical provided the material has the desired water-solubility and dye-suspending power.

25 Typically, the average molecular weight is within the range of 500 to 1000,000; preferably from 1,000 to 50,000, more preferably from 2,000 to 30,000, most preferably from 3,000 to 20,000.

30 b) Copolymers of N-vinylpyrrolidone and N-vinylimidazole

The N-vinylimidazole N-vinylpyrrolidone polymers used in the present invention have an average molecular weight range from 5,000-1,000,000, preferably from 5,000-200,000.

35 Highly preferred polymers for use in cleaning compositions according to the present invention comprise a polymer selected from N-vinylimidazole

N-vinylpyrrolidone copolymers wherein said polymer has an average molecular weight range from 5,000 to 50,000 more preferably from 8,000 to 30,000, most preferably from 10,000 to 20,000.

5 The average molecular weight range was determined by light scattering as described in Barth H.G. and Mays J.W. Chemical Analysis Vol 113, "Modern Methods of Polymer Characterization".

10 Highly preferred N-vinylimidazole N-vinylpyrrolidone copolymers have an average molecular weight range from 5,000 to 50,000; more preferably from 8,000 to 30,000; most preferably from 10,000 to 20,000.

15 The N-vinylimidazole N-vinylpyrrolidone copolymers characterized by having said average molecular weight range provide excellent dye transfer inhibiting properties while not adversely affecting the cleaning performance of cleaning compositions formulated therewith.

20 The N-vinylimidazole N-vinylpyrrolidone copolymer of the present invention has a molar ratio of N-vinylimidazole to N-vinylpyrrolidone from 1 to 0.2, more preferably from 0.8 to 0.3, most preferably from 0.6 to 0.4.

c) Polyvinylpyrrolidone

25 The cleaning compositions of the present invention may also utilize polyvinylpyrrolidone ("PVP") having an average molecular weight of from about 2,500 to about 400,000, preferably from about 5,000 to about 200,000, more preferably from about 5,000 to about 50,000, and most preferably from about 5,000 to about 15,000. Suitable polyvinylpyrrolidones are commercially available from ISP Corporation, New 30 York, NY and Montreal, Canada under the product names PVP K-15 (viscosity molecular weight of 10,000), PVP K-30 (average molecular weight of 40,000), PVP K-60 (average molecular weight of 160,000), and PVP K-90 (average molecular weight of 360,000). Other suitable polyvinylpyrrolidones which are commercially available from BASF 35 Cooperation include Sokalan HP 165 and Sokalan HP 12; polyvinylpyrrolidones known to persons skilled in the detergent field (see for example EP-A-262,897 and EP-A-256,696).

d) Polyvinyloxazolidone :

The cleaning compositions of the present invention may also utilize 5 polyvinyloxazolidone as a polymeric dye transfer inhibiting agent. Said polyvinyloxazolidones have an average molecular weight of from about 2,500 to about 400,000, preferably from about 5,000 to about 200,000, more preferably from about 5,000 to about 50,000, and most preferably from about 5,000 to about 15,000.

10 e) Polyvinylimidazole :

The cleaning compositions of the present invention may also utilize 15 polyvinylimidazole as polymeric dye transfer inhibiting agent. Said polyvinylimidazoles have an average of about 2,500 to about 400,000, preferably from about 5,000 to about 200,000, more preferably from about 5,000 to about 50,000, and most preferably from about 5,000 to about 15,000.

f) Cross-linked polymers :

20

Cross-linked polymers are polymers whose backbone are interconnected to a certain degree; these links can be of chemical or physical nature, possibly with active groups in the backbone or on branches; cross-linked polymers have been described in the Journal of Polymer 25 Science, volume 22, pages 1035-1039.

In one embodiment, the cross-linked polymers are made in such a way that they form a three-dimensional rigid structure, which can entrap dyes in the pores formed by the three-dimensional structure. In another 30 embodiment, the cross-linked polymers entrap the dyes by swelling.

Such cross-linked polymers are described in the co-pending patent application 94870213.9

35

Method of washing

The compositions of the invention may be used in essentially any washing or cleaning methods, including soaking methods, pretreatment methods and methods with rinsing steps for which a separate rinse aid composition may be added.

The process described herein comprises contacting fabrics with a laundering solution in the usual manner and exemplified hereunder.

10

The process of the invention is conveniently carried out in the course of the cleaning process. The method of cleaning is preferably carried out at 5°C to 95°C, especially between 10°C and 60°C. The pH of the treatment solution is preferably from 7 to 12.

15

A preferred machine dishwashing method comprises treating soiled articles with an aqueous liquid having dissolved or dispensed therein an effective amount of the machine dishwashing or rinsing composition. A conventional effective amount of the machine dishwashing composition means from 8-60 g of product dissolved or dispersed in a wash volume from 3-10 litres.

According to a manual dishwashing method, soiled dishes are contacted with an effective amount of the dishwashing composition, typically from 0.5-20g (per 25 dishes being treated). Preferred manual dishwashing methods include the application of a concentrated solution to the surfaces of the dishes or the soaking in large volume of dilute solution of the detergent composition.

30

The following examples are meant to exemplify compositions of the present invention, but are not necessarily meant to limit or otherwise define the scope of the invention.

35

In the cleaning compositions, the enzymes levels are expressed by pure enzyme by weight of the total composition and unless otherwise specified, the detergent ingredients are expressed by weight of the total

compositions. The abbreviated component identifications therein have the following meanings:

LAS	: Sodium linear C ₁₂ alkyl benzene sulphonate
TAS	: Sodium tallow alkyl sulphate
CXYAS	: Sodium C _{1X} - C _{1Y} alkyl sulfate
25EY	: A C ₁₂ -C ₁₅ predominantly linear primary alcohol condensed with an average of Y moles of ethylene oxide
CXYEZ	: A C _{1X} - C _{1Y} predominantly linear primary alcohol condensed with an average of Z moles of ethylene oxide
XYEZS	: C _{1X} - C _{1Y} sodium alkyl sulfate condensed with an average of Z moles of ethylene oxide per mole
QAS	: R ₂ .N ⁺ (CH ₃) ₂ (C ₂ H ₄ OH) with R ₂ = C ₁₂ -C ₁₄
Soap	: Sodium linear alkyl carboxylate derived from a 80/20 mixture of tallow and coconut oils.
Nonionic	: C ₁₃ -C ₁₅ mixed ethoxylated/propoxylated fatty alcohol with an average degree of ethoxylation of 3.8 and an average degree of propoxylation of 4.5 sold under the tradename Plurafac LF404 by BASF GmbH.
CFAA	: C ₁₂ -C ₁₄ alkyl N-methyl glucamide
TFAA	: C ₁₆ -C ₁₈ alkyl N-methyl glucamide.
TPKFA	: C ₁₂ -C ₁₄ topped whole cut fatty acids.

DEQA : Di-(tallow-oxy-ethyl) dimethyl ammonium chloride.

SDASA : 1:2 ratio of stearyldimethyl amine:triple-pressed stearic acid.

Neodol 45-13 : C14-C15 linear primary alcohol ethoxylate, sold by Shell Chemical CO.

Tallow : Dihydrogenated tallowamidoethyl hydroxyethylmonium methosulfate / glycol distearate / cetyl alcohol.

Silicate : Amorphous Sodium Silicate (SiO₂:Na₂O ratio = 2.0)

NaSKS-6 : Crystalline layered silicate of formula $\delta\text{-Na}_2\text{Si}_2\text{O}_5$.

Carbonate : Anhydrous sodium carbonate with a particle size between 200 μm and 900 μm .

Bicarbonate : Anhydrous sodium bicarbonate with a particle size between 400 μm and 1200 μm .

STPP : Anhydrous sodium tripolyphosphate

MA/AA : Copolymer of 1:4 maleic/acrylic acid, average molecular weight about 70,000-80,000

PA30 : Polyacrylic acid of average molecular weight of approximately 8,000.

Terpolymer : Terpolymer of average molecular weight approx. 7,000, comprising acrylic:maleic:ethylacrylic acid monomer units at a weight ratio of 60:20:20

480N : Random copolymer of 3:7 acrylic/methacrylic acid, average molecular weight about 3,500.

Polyacrylate : Polyacrylate homopolymer with an average molecular weight of 8,000 sold under the tradename PA30 by BASF GmbH

Zeolite A : Hydrated Sodium Aluminosilicate of formula $\text{Na}_{12}(\text{AlO}_2\text{SiO}_2)_{12} \cdot 27\text{H}_2\text{O}$ having a primary particle size in the range from 0.1 to 10 micrometers

Citrate : Tri-sodium citrate dihydrate of activity 86,4% with a particle size distribution between 425 μm and 850 μm .

Citric : Anhydrous citric acid

PB1 : Anhydrous sodium perborate monohydrate bleach, empirical formula $\text{NaBO}_2 \cdot \text{H}_2\text{O}_2$

PB4 : Anhydrous sodium perborate tetrahydrate

Percarbonate : Anhydrous sodium percarbonate bleach of empirical formula $2\text{Na}_2\text{CO}_3 \cdot 3\text{H}_2\text{O}_2$

TAED : Tetraacetyl ethylene diamine.

NOBS : Nonanoyloxybenzene sulfonate in the form of the sodium salt.

Photoactivated Bleach : Sulfonated zinc phtalocyanine encapsulated in dextrin soluble polymer.

PAAC : Pentaamine acetate cobalt(III) salt.

Paraffin : Paraffin oil sold under the tradename Winog 70 by Wintershall.

BzP : Benzoyl Peroxide.

Alkaline Xylanase : Xylan degrading alkaline enzyme sold under the tradename Pulpzyme HC and Pulpzyme HB by Novo Nordisk A/S, Xylanase L120000 by Solvay.

Protease : Proteolytic enzyme sold under the tradename Savinase, Alcalase, Durazym by Novo Nordisk A/S, Maxacal, Maxapem sold by Gist-Brocades and proteases described in patents WO91/06637 and/or WO95/10591 and/or EP 251 446.

Amylase : Amylolytic enzyme sold under the tradename Purafact Ox Am® described in WO 94/18314, WO96/05295 sold by Genencor; Termamyl®, Fungamyl® and Duramyl®, all available from Novo Nordisk A/S and those described in WO95/26397.

Lipase : Lipolytic enzyme sold under the tradename Lipolase, Lipolase Ultra by Novo Nordisk A/S

Cellulase : Cellulytic enzyme sold under the tradename Carezyme, Celluzyme and/or Endolase by Novo Nordisk A/S.

CMC : Sodium carboxymethyl cellulose.

DTPA : Pentasodium diethylene triamine tetraacetate.

HEDP : 1,1-hydroxyethane diphosphonic acid.

DETPMP : Diethylene triamine penta (methylene phosphonic acid), marketed by Monsanto under the Trade name Dequest 2060.

PVNO : Poly(4-vinylpyridine)-N-Oxide.

PVPVI : Poly (4-vinylpyridine)-N-oxide/copolymer of vinyl-imidazole and vinyl-pyrrolidone.

Brightener 1 : Disodium 4,4'-bis(2-sulphostyryl)biphenyl.

Brightener 2 : Disodium 4,4'-bis(4-anilino-6-morpholino-1,3,5-triazin-2-yl) stilbene-2:2'-disulfonate.

Silicone antifoam : Polydimethylsiloxane foam controller with siloxane-oxyalkylene copolymer as dispersing agent with a ratio of said foam controller to said dispersing agent of 10:1 to 100:1.

Granular Suds : 12% Silicone/silica, 18% stearyl alcohol, 70% starch in granular form

Suppressor

SRP 1 : Sulfobenzoyl or sodium isethionate end capped esters with oxyethylene oxy and terephthaloyl backbone.

SRP 2 : Diethoxylated poly (1,2 propylene terephthalate) short block polymer.

SCS : Sodium cumene sulphonate

Sulphate : Anhydrous sodium sulphate.

HMWPEO : High molecular weight polyethylene oxide

PEG : Polyethylene glycol.

BTA : Benzotriazole.

Bismuth nitrate : Bismuth nitrate salt.

NaDCC : Sodium dichloroisocyanurate.

Encapsulated perfume particles : Insoluble fragrance delivery technology utilising zeolite 13x, perfume and a dextrose/glycerin agglomerating binder.

KOH	: 100% Active solution of Potassium Hydroxide.					
Silica dental abrasive	: Precipitated silica identified as Zeodent 119 offered by J.M. Huber.					
Carboxyvinyl polymer	: Carbopol offered by B.F. Goodrich Chemical Company.					
Carrageenan	: Iota Carrageenan offered by Hercules Chemical Company.					
pH	: Measured as a 1% solution in distilled water at 20°C.					

Example 1

5 The following laundry detergent compositions were prepared in accord with the invention:

	I	II	III	IV	V	VI
LAS	8.0	8.0	8.0	8.0	8.0	8.0
C25E3	3.4	3.4	3.4	3.4	3.4	3.4
QAS	-	0.8	0.8	-	0.8	0.8
Zeolite A	18.1	18.1	18.1	18.1	18.1	18.1
Carbonate	13.0	13.0	13.0	27.0	27.0	27.0
Silicate	1.4	1.4	1.4	3.0	3.0	3.0
Sulfate	26.1	26.1	26.1	26.1	26.1	26.1
PB4	9.0	9.0	9.0	9.0	9.0	9.0
	I	II	III	IV	V	VI
TAED	1.5	1.5	1.5	1.5	1.5	1.5
DETPMP	0.25	0.25	0.25	0.25	0.25	0.25
HEDP	0.3	0.3	0.3	0.3	0.3	0.3
Alkaline xylanase	0.05	0.05	0.005	0.05	0.05	0.005
Protease	0.0026	0.0026	0.0026	0.0026	0.0026	0.0026
Amylase	-	0.0009	0.0009	0.0009	0.0009	0.0009
MA/AA	0.3	0.3	0.3	0.3	0.3	0.3

	56					
CMC	0.2	0.2	0.2	0.2	0.2	0.2
Photoactivated bleach (ppm)	15	15	15	15	15	15
Brightener 1	0.09	0.09	0.09	0.09	0.09	0.09
Perfume	0.3	0.3	0.3	0.3	0.3	0.3
Silicone antifoam	0.5	0.5	0.5	0.5	0.5	0.5
Misc/minors to 100%						
Density in g/litre	850	850	850	850	850	850

Example 2

5 The following granular laundry detergent compositions of bulk density 750
g/litre were prepared in accord with the invention:

	I	II	III
LAS	5.25	5.6	4.8
TAS	1.25	1.9	1.6
C45AS	-	2.2	3.9
C25AE3S	-	0.8	1.2
C45E7	3.25	-	5.0
C25E3	-	5.5	-
QAS	0.8	2.0	2.0
STPP	19.7	-	-
Zeolite A	-	19.5	19.5
NaSKS-6/citric acid (79:21)	-	10.6	10.6
Carbonate	6.1	21.4	21.4
Bicarbonate	-	2.0	2.0
Silicate	6.8	-	-
	I	II	III
Sodium sulfate	39.8	-	14.3
PB4	5.0	12.7	-
TAED	0.5	3.1	-
DETPMP	0.25	0.2	0.2
HEDP	-	0.3	0.3
Alkaline Xylanase	0.007	0.007	0.0007
Protease	0.0026	0.0085	0.045
Lipase	0.003	0.003	0.003
Cellulase	-	0.0006	-

Amylase	0.0009	0.0009	0.0009
MA/AA	0.8	1.6	1.6
CMC	0.2	0.4	0.4
Photoactivated bleach (ppm)	15 ppm	27 ppm	27 ppm
Brightener 1	0.08	0.19	0.19
Brightener 2	-	0.04	0.04
Encapsulated perfume particles	0.3	0.3	0.3
Silicone antifoam	0.5	2.4	2.4
Minors/misc to 100%			

Example 3

The following detergent formulations, according to the present invention
5 were prepared, where I is a phosphorus-containing detergent composition, II is a zeolite-containing detergent composition and III is a compact detergent composition:

		I	II	III
Blown Powder				
STPP	24.0	-	24.0	
Zeolite A	-	24.0	-	
C45AS	9.0	6.0	13.0	
MA/AA	2.0	4.0	2.0	
LAS	6.0	8.0	11.0	
TAS	2.0	-	-	
Silicate	7.0	3.0	3.0	
CMC	1.0	1.0	0.5	
Brightener 2	0.2	0.2	0.2	
Soap	1.0	1.0	1.0	
DETPMP	0.4	0.4	0.2	
Spray On				
C45E7	2.5	2.5	2.0	
	I	II	III	
C25E3	2.5	2.5	2.0	
Silicone antifoam	0.3	0.3	0.3	
Perfume	0.3	0.3	0.3	
Dry additives				
Carbonate	6.0	13.0	15.0	
PB4	18.0	18.0	10.0	
PB1	4.0	4.0	0	
TAED	3.0	3.0	1.0	

Photoactivated bleach	0.02	0.02	0.02
Alkaline Xylanase	0.05	0.05	0.08
Protease	0.01	0.01	0.01
Lipase	0.009	0.009	0.009
Amylase	0.002	0.003	0.001
Dry mixed sodium sulfate	3.0	3.0	5.0
Balance (Moisture & Miscellaneous)	100.0	100.0	100.0
Density (g/litre)	630	670	670

Example 4

5 The following nit bleach-containing detergent formulations of particular use in the washing of colored clothing, according to the present invention were prepared:

	I	II	III
Blown Powder			
Zeolite A	15.0	15.0	-
Sodium sulfate	0.0	5.0	-
LAS	3.0	3.0	-
DETPMP	0.4	0.5	-
CMC	0.4	0.4	-
MA/AA	4.0	4.0	-
Agglomerates			
C45AS	-	-	11.0
LAS	6.0	5.0	-
TAS	3.0	2.0	-
Silicate	4.0	4.0	-
Zeolite A	10.0	15.0	13.0
CMC	-	-	0.5
MA/AA	-	-	2.0
Carbonate	9.0	7.0	7.0
Spray On			
Perfume	0.3	0.3	0.5
C45E7	4.0	4.0	4.0
C25E3	2.0	2.0	2.0
Dry additives			
MA/AA	-	-	3.0
NaSKS-6	-	-	12.0

Citrate	10.0	-	8.0
Bicarbonate	7.0	3.0	5.0
Carbonate	8.0	5.0	7.0
PVPVI/PVNO	0.5	0.5	0.5
Alkaline Xylanase	0.001	0.005	0.007
Protease	0.026	0.016	0.047
Lipase	0.009	0.009	0.009
Amylase	0.005	0.005	0.005
Cellulase	-	0.006	-
Silicone antifoam	5.0	5.0	5.0
Dry additives			
Sodium sulfate	0.0	9.0	0.0
Balance (Moisture and Miscellaneous)	100.0	100.0	100.0
Density (g/litre)	700	700	700

Example 5

5 The following detergent formulations, according to the present invention
were prepared:

	I	II	III	IV
LAS	20.0	14.0	24.0	22.0
QAS	0.7	1.0	-	0.7
TFAA	-	1.0	-	-
C25E5/C45E7	-	2.0	-	0.5
C45E3S	-	2.5	-	-
STPP	30.0	18.0	30.0	22.0
Silicate	9.0	5.0	10.0	8.0
Carbonate	13.0	7.5	-	5.0
Bicarbonate	-	7.5	-	-
DETPMP	0.7	1.0	-	-
	I	II	III	IV
SRP 1	0.3	0.2	-	0.1
MA/AA	2.0	1.5	2.0	1.0
CMC	0.8	0.4	0.4	0.2
Alkaline Xylanase	0.01	0.005	0.02	0.01
Protease	0.008	0.01	0.026	0.026

	60			
Amylase	0.007	0.004	-	0.002
Lipase	0.004	0.002	0.004	0.002
Cellulase	0.0015	0.0005	-	-
Photoactivated bleach (ppm)	70ppm	45ppm	-	10ppm
Brightener 1	0.2	0.2	0.08	0.2
PB1	6.0	2.0	-	-
NOBS	2.0	1.0	-	-
Balance (Moisture and Miscellaneous)	100	100	100	100

Example 6

The following detergent formulations, according to the present invention
5 were prepared:

	I	II	III	IV
Blown Powder				
Zeolite A	30.0	22.0	6.0	6.7
Na SkS-6	-	-	-	3.3
Polycarboxylate	-	-	-	7.1
Sodium sulfate	19.0	5.0	7.0	-
MA/AA	3.0	3.0	6.0	-
LAS	14.0	12.0	22.0	21.5
C45AS	8.0	7.0	7.0	5.5
Cationic	-	-	-	1.0
Silicate	-	1.0	5.0	11.4
Soap	-	-	2.0	-
Brightener 1	0.2	0.2	0.2	-
Carbonate	8.0	16.0	20.0	10.0
DETPMP	-	0.4	0.4	-
	I	II	III	IV
Spray On				
C45E7	1.0	1.0	1.0	3.2
Dry additives				
PVPVI/PVNO	0.5	0.5	0.5	-
Alkaline Xylanase	0.005	0.005	0.01	0.01

Protease	0.052	0.01	0.01	0.01
Lipase	0.009	0.009	0.009	0.009
Amylase	0.001	0.001	0.001	0.001
Cellulase	0.0002	0.0002	-	-
NOBS	-	6.1	4.5	3.2
PB1	1.0	5.0	6.0	3.9
Sodium sulfate	-	6.0	-	to balance
Balance (Moisture and Miscellaneous)	100	100	100	

Example 7

5 The following high density and bleach-containing detergent formulations, according to the present invention were prepared:

	I	II	III
Blown Powder			
Zeolite A	15.0	15.0	15.0
Sodium sulfate	0.0	5.0	0.0
LAS	3.0	3.0	3.0
QAS	-	1.5	1.5
DETPMP	0.4	0.4	0.4
CMC	0.4	0.4	0.4
MA/AA	4.0	2.0	2.0
Agglomerates			
LAS	5.0	5.0	5.0
TAS	2.0	2.0	1.0
Silicate	3.0	3.0	4.0
Zeolite A	8.0	8.0	8.0
Carbonate	8.0	8.0	4.0
Spray On			
Perfume	0.3	0.3	0.3
C45E7	2.0	2.0	2.0
C25E3	2.0	-	-
	I	II	III
Dry additives			
Citrate	5.0	-	2.0
Bicarbonate	-	3.0	-
Carbonate	8.0	15.0	10.0
TAED	6.0	2.0	5.0
PB1	14.0	7.0	10.0

Polyethylene oxide of MW 5,000,000	-	-	0.2
Bentonite clay	-	-	10.0
Alkaline Xylanase	0.01	0.05	0.08
Protease	0.01	0.01	0.01
Lipase	0.009	0.009	0.009
Amylase	0.005	0.005	0.005
Cellulase	-	-	0.002
Silicone antifoam	5.0	5.0	5.0
Dry additives			
Sodium sulfate	0.0	3.0	0.0
Balance (Moisture and Miscellaneous)	100.0	100.0	100.0
Density (g/litre)	850	850	850

Example 8

5 The following high density detergent formulations, according to the present invention were prepared:

	I	II
Agglomerate		
C45AS	11.0	14.0
Zeolite A	15.0	6.0
Carbonate	4.0	8.0
MA/AA	4.0	2.0
CMC	0.5	0.5
DETPMP	0.4	0.4
Spray On		
C25E5	5.0	5.0
Perfume	0.5	0.5
	I	II
Dry Adds		
HEDP	0.5	0.3
SKS 6	13.0	10.0
Citrate	3.0	1.0

TAED	5.0	7.0
Percarbonate	20.0	20.0
SRP 1	0.3	0.3
Alkaline Xylanase	0.01	0.05
Protease	0.014	0.014
Lipase	0.009	0.009
Cellulase	0.001	-
Amylase	0.005	0.005
Silicone antifoam	5.0	5.0
Brightener 1	0.2	0.2
Brightener 2	0.2	-
Balance (Moisture and Miscellaneous)	100	100
Density (g/litre)	850	850

Example 9

The following granular detergent formulations, according to the present
5 invention were prepared:

	I	II	III	IV	V
LAS	21.0	25.0	18.0	18.0	-
Coco C12-14 AS	-	-	-	-	21.9
AE3S	-	-	1.5	1.5	2.3
Decyl dimethyl hydroxyethyl NH4 + Cl	-	0.4	0.7	0.7	0.8
Nonionic	1.2	-	0.9	0.5	-
Coco C12-14 Fatty Alcohol	-	-	-	-	1.0
STPP	44.0	25.0	22.5	22.5	22.5
Zeolite A	7.0	10.0	-	-	8.0
MA/AA	-	-	0.9	0.9	-
SRP1	0.3	0.15	0.2	0.1	0.2
CMC	0.3	2.0	0.75	0.4	1.0
	I	II	III	IV	V
Carbonate	17.5	29.3	5.0	13.0	15.0
Silicate	2.0	-	7.6	7.9	-
Alkaline Xylanase	0.01	0.02	0.02	0.005	0.001
Protease	0.007	0.007	0.007	0.007	0.007
Amylase	-	0.004	0.004	0.004	0.004

Lipase	0.003	0.003	0.003	-	-
Cellulase	-	-	-	0.001	0.001
NOBS	-	-	-	1.2	1.0
PB1	-	-	-	2.4	1.2
Diethylene triamine penta acetic acid	-	-	-	0.7	1.0
Diethylene triamine penta methyl phosphonic acid	-	-	0.6	-	-
Mg Sulfate	-	-	0.8	-	-
Photoactivated bleach	45	50	15	45	42
	ppm	ppm	ppm	ppm	ppm
Brightener 1	0.05	-	0.04	0.04	0.04
Brightener 2	0.1	0.3	0.05	0.13	0.13
Water and Minors	up to 100%				

Example 10

5 The following liquid detergent formulations, according to the present invention were prepared:

	I	II	III	IV	V	VI	VII	VIII
LAS	10.0	13.0	9.0	-	25.0	-	-	-
C25AS	4.0	1.0	2.0	10.0	-	13.0	18.0	15.0
C25E3S	1.0	-	-	3.0	-	2.0	2.0	4.0
C25E7	6.0	8.0	13.0	2.5	-	-	4.0	4.0
TFAA	-	-	-	4.5	-	6.0	8.0	8.0
QAS	-	-	-	-	3.0	1.0	-	-
TPKFA	2.0	-	13.0	2.0	-	15.0	7.0	7.0
Rapeseed fatty acids	-	-	-	5.0	-	-	4.0	4.0
Citric	2.0	3.0	1.0	1.5	1.0	1.0	1.0	1.0
Dodecetyl/ tetradecenyl succinic acid	12.0	10.0	-	-	15.0	-	-	-
Oleic acid	4.0	2.0	1.0	-	1.0	-	-	-
Ethanol	4.0	4.0	7.0	2.0	7.0	2.0	3.0	2.0
1,2 Propanediol	4.0	4.0	2.0	7.0	6.0	8.0	10.0	13.-
	I	II	III	IV	V	VI	VII	VIII
Mono Ethanol Amine	-	-	-	5.0	-	-	9.0	9.0
Tri Ethanol Amine	-	-	8	-	-	-	-	-
NaOH (pH)	8.0	8.0	7.6	7.7	8.0	7.5	8.0	8.2

	65							
Ethoxylated tetraethylene pentamine	0.5	-	0.5	0.2	-	-	0.4	0.3
DETPMP	1.0	1.0	0.5	1.0	2.0	1.2	1.0	-
SRP 2	0.3	-	0.3	0.1	-	-	0.2	0.1
PVNO	-	-	-	-	-	-	-	0.10
Alkaline Xylanase	0.01	0.02	0.02	.005	0.05	0.05	.005	0.02
Protease	.005	.005	.004	.003	0.08	.005	.003	.006
Lipase	-	.002	-	.000	-	-	.003	.003
				2				
Amylase	.002	.002	.005	.004	.002	.008	.005	.005
Cellulase	-	-	-	.000	-	-	.000	.000
				1			4	4
Boric acid	0.1	0.2	-	2.0	1.0	1.5	2.5	2.5
Na formate	-	-	1.0	-	-	-	-	-
Ca chloride	-	0.01	-	0.01	-	-	-	-
				5				
Bentonite clay	-	-	-	-	4.0	4.0	-	-
Suspending clay	-	-	-	-	0.6	0.3	-	-
SD3								
Balance	100	100	100	100	100	100	100	100
Moisture and Miscellaneous								

Example 11

5 Granular fabric detergent compositions which provide "softening through the wash" capability were prepared in accord with the present invention :

	I	II
45AS	-	10.0
LAS	7.6	-
68AS	1.3	-
45E7	4.0	-
25E3	-	5.0
Coco-alkyl-dimethyl hydroxy- ethyl ammonium chloride	1.4	1.0
Citrate	5.0	3.0
	I	II
Na-SKS-6	-	11.0

Zeolite A	15.0	15.0
MA/AA	4.0	4.0
DETPMP	0.4	0.4
PB1	15.0	-
Percarbonate	-	15.0
TAED	5.0	5.0
Smectite clay	10.0	10.0
HMWPEO	-	0.1
Alkaline Xylanase	0.01	0.02
Protease	0.02	0.01
Lipase	0.02	0.01
Amylase	0.03	0.005
Cellulase	0.001	-
Silicate	3.0	5.0
Carbonate	10.0	10.0
Granular suds suppressor	1.0	4.0
CMC	0.2	0.1
Water/minors	Up to 100%	

Example 12

5 The following rinse added fabric softener composition was prepared in accord with the present invention :

Softener active	20.0
Alkaline Xylanase	0.001
Amylase	0.001
Cellulase	0.001
HCL	0.03
Antifoam agent	0.01
Blue dye	25ppm
CaCl ₂	0.20
Perfume	0.90
Water / minors	Up to 100%

Example 13

The following fabric softener composition was prepared in accord with the present invention :

	I	II	III
DEQA	2.6	19.0	-
SDASA	-	-	70.0
Stearic acid of IV = 0	0.3	-	-
Neodol 45-13	-	-	13.0
Hydrochloride acid	0.02	0.02	-
Ethanol	-	-	1.0
PEG	-	0.6	-
Alkaline Xylanase	0.01	0.005	0.001
Amylase	0.001	0.001	0.001
Perfume	1.0	1.0	0.75
Digeranyl Succinate	-	-	0.38
Silicone antifoam	0.01	0.01	-
Electrolyte	-	600ppm	-
Dye	100ppm	50ppm	0.01
Water and minors	100%	100%	

5 Example 14

Syndet bar fabric detergent compositions were prepared in accord with the present invention :

	I	II	III	IV
C26 AS	20.00	20.00	20.00	20.00
CFAA	5.0	5.0	5.0	5.0
LAS (C11-13)	10.0	10.0	10.0	10.0
Sodium carbonate	25.0	25.0	25.0	25.0
Sodium pyrophosphate	7.0	7.0	7.0	7.0
STPP	7.0	7.0	7.0	7.0
Zeolite A	5.0	5.0	5.0	5.0
CMC	0.2	0.2	0.2	0.2
Polyacrylate (MW 1400)	0.2	0.2	0.2	0.2
	I	II	III	IV

Coconut monethanolamide	5.0	5.0	5.0	5.0
Alkaline Xylanase	0.05	0.008	0.02	0.01
Amylase	0.01	0.02	0.01	0.01
Protease	0.3	-	0.5	0.05
Brightener, perfume	0.2	0.2	0.2	0.2
CaSO ₄	1.0	1.0	1.0	1.0
MgSO ₄	1.0	1.0	1.0	1.0
Water	4.0	4.0	4.0	4.0

Filler* : balance to 100%

*Can be selected from convenient materials such as CaCO₃, talc, clay (Kaolinite, Smectite), silicates, and the like.

5

Example 15

The following compact high density (0.96Kg/l) dishwashing detergent compositions I to VI were prepared in accord with the present invention:

10

	I	II	III	IV	V	VI
STPP	-	-	49.0	38.0	-	-
Citrate	33.0	17.5	-	-	54.0	25.4
Carbonate	-	17.5	-	20.0	14.0	25.4
Silicate	33.0	14.8	20.4	14.8	14.8	-
Metasilicate	-	2.5	2.5	-	-	-
PB1	1.9	9.7	7.8	14.3	7.8	-
PB4	8.6	-	-	-	-	-
Percarbonate	-	-	-	-	-	6.7
Nonionic	1.5	2.0	1.5	1.5	1.5	2.6
TAED	4.8	2.4	2.4	-	2.4	4.0
HEDP	0.8	1.0	0.5	-	-	-
DETPMP	0.6	0.6	-	-	-	-
PAAC	-	-	-	0.2	-	-
BzP	-	-	-	4.4	-	-
Paraffin	0.5	0.5	0.5	0.5	0.5	0.2
	I	II	III	IV	V	VI

Alkaline Xylanase	0.01	0.005	0.01	0.02	0.02	0.04
Protease	0.075	0.05	0.10	0.10	0.08	0.01
Lipase	-	0.001	-	0.005	-	-
Amylase	0.01	0.005	0.015	0.015	0.01	0.0025
BTA	0.3	0.3	0.3	0.3	0.3	-
Bismuth Nitrate	-	0.3	-	-	-	-
PA30	4.0	-	-	-	-	-
Terpolymer	-	-	-	4.0	-	-
480N	-	6.0	2.8	-	-	-
Sulphate	7.1	20.8	8.4	-	0.5	1.0
pH (1% solution)	10.8	11.0	10.9	10.8	10.9	9.6

Example 16

5 The following granular dishwashing detergent compositions examples I to IV of bulk density 1.02Kg/L were prepared in accord with the present invention :

	I	II	III	IV	V	VI
STPP	30.0	30.0	30.0	27.9	34.5	26.7
Carbonate	30.5	30.5	30.5	23.0	30.5	2.80
Silicate	7.4	7.4	7.4	12.0	8.0	20.3
PB1	4.4	4.4	4.4	-	4.4	-
NaDCC	-	-	-	2.0	-	1.5
Nonionic	0.75	0.75	0.75	1.9	1.2	0.5
TAED	1.0	1.0	-	-	1.0	-
PAAC	-	-	0.004	-	-	-
BzP	-	1.4	-	-	-	-
Paraffin	0.25	0.25	0.25	-	-	-
Alkaline Xylanase	0.008	0.08	0.01	0.01	0.1	0.05
Protease	0.05	0.05	0.05	-	0.1	-
Lipase	0.005	-	0.001	-	-	-
Amylase	0.003	0.001	0.01	0.02	0.01	0.015
BTA	0.15	-	0.15	-	-	-
Sulphate	23.9	23.9	23.9	31.4	17.4	-
pH (1% solution)	10.8	10.8	10.8	10.7	10.7	12.3

Example 17

5 The following detergent composition tablets of 25g weight were prepared in accord with the present invention by compression of a granular dishwashing detergent composition at a pressure of 13KN/cm² using a standard 12 head rotary press:

	I	II	III
STPP	-	48.8	47.5
Citrate	26.4	-	-
Carbonate	-	5.0	-
Silicate	26.4	14.8	25.0
Alkaline Xylanase	0.01	0.05	0.1
Protease	0.03	0.075	0.01
Lipase	0.005	-	-
Amylase	0.01	0.005	0.001
PB1	1.6	7.8	-
PB4	6.9	-	11.4
Nonionic	1.2	2.0	1.1
TAED	4.3	2.4	0.8
HEDP	0.7	-	-
DETPMP	0.65	-	-
Paraffin	0.4	0.5	-
BTA	0.2	0.3	-
PA30	3.2	-	-
Sulphate	25.0	14.7	3.2
pH (1% solution)	10.6	10.6	11.0

Example 18

10

The following liquid dishwashing detergent compositions were prepared in accord with the present invention I to II, of density 1.40Kg/L :

	I	II
STPP	33.3	20.0
Carbonate	2.7	2.0

	I	II
Silicate	-	4.4
NaDCC	1.1	1.15
Nonionic	2.5	1.0
Paraffin	2.2	-
Alkaline Xylanase	0.005	0.05
Protease	0.03	0.02
Amylase	0.005	0.0025
480N	0.50	4.00
KOH	-	6.00
Sulphate	1.6	-
pH (1% solution)	9.1	10.0

Example 19

5 The following liquid dishwashing compositions were prepared in accord with the present invention :

	I	II	III	IV	V
Alkyl (1-7) ethoxy sulfate	28.5	27.4	19.2	34.1	34.1
Amine oxide	2.6	5.0	2.0	3.0	3.0
C12 glucose amide	-	-	6.0	-	-
Betaine	0.9	-	-	2.0	2.0
Xylene sulfonate	2.0	4.0	-	2.0	-
Neodol C11E9	-	-	5.0	-	-
Polyhydroxy fatty acid amide	-	-	-	6.5	6.5
Sodium diethylene penta acetate (40%)	-	-	0.03	-	-
Diethylenetriamine penta acetate	-	-	-	0.06	0.06
Sucrose	-	-	-	1.5	1.5
Ethanol	4.0	5.5	5.5	9.1	9.1
Alkyl diphenyl oxide disulfonate	-	-	-	-	2.3
Calcium formate	-	-	-	0.5	1.1
Ammonium citrate	0.06	0.1	-	-	-
Sodium chloride	-	1.0	-	-	-

	I	II	III	IV	V
Magnesium chloride	3.3	-	0.7	-	-
Calcium chloride	-	-	0.4	-	-
Sodium sulfate	-	-	0.06	-	-
Magnesium sulfate	0.08	-	-	-	-
Magnesium hydroxide	-	-	-	2.2	2.2
Sodium hydroxide	-	-	-	1.1	1.1
Hydrogen peroxide	200pp m	0.16	0.006	-	-
Protease	0.017	0.005	0.0035	0.003	0.002
Alkaline xylanase	0.1	0.08	0.05	0.1	0.05
Perfume	0.18	0.09	0.09	0.2	0.2
Water and minors			Up to 100%		

Example 20

The following liquid hard surface cleaning compositions were prepared in
5 accord with the present invention :

	I	II	III	IV	V	VI
Alkaline Xylanase	0.01	0.01	0.005	0.05	0.001	0.005
Amylase	0.01	0.002	0.005	0.02	0.001	0.005
Protease	0.05	0.01	0.02	0.03	0.005	0.005
EDTA *	-	-	2.90	2.90	-	-
Citrate	-	-	-	-	2.90	2.90
LAS	1.95	-	1.95	-	1.95	-
C12 AS	-	2.20	-	2.20	-	2.20
NaC12(ethoxy)	-	2.20	-	2.20	-	2.20
**sulfate						
C12 Dimethylamine oxide	-	0.50	-	0.50	-	0.50
SCS	1.30	-	1.30	-	1.30	-
Hexyl Carbitol**	6.30	6.30	6.30	6.30	6.30	6.30
Water			Balance to 100%			

*Na4 ethylenediamine diacetic acid

**Diethylene glycol monohexyl ether

***All formulas adjusted to pH 7

Example 21

5 The following spray composition for detergent of hard surfaces and removing household mildew was prepared in accord with the present invention :

	I
Alkaline Xylanase	0.01
Amylase	0.01
Protease	0.01
Sodium octyl sulfate	2.00
Sodium dodecyl sulfate	4.00
Sodium hydroxide	0.80
Silicate (Na)	0.04
Perfume	0.35
Water/minors	up to 100%

Example 22

10

A two-layer effervescent denture cleansing tablet was prepared in accord with the present invention :

Acidic Layer

Protease	0.1
Tartaric acid	24.0
Sodium carbonate	4.0
Sulphamic acid	10.0
PEG 20,000	4.0
Sodium bicarbonate	24.5
Potassium persulfate	15.0
Sodium acid pyrophosphate	7.0
Pyrogenic silica	2.0
Tetracetylethylene diamine	7.0
Ricin-oleylsulfosuccinate	0.5

Flavor	1.0
--------	-----

Alkaline layer

Alkaline Xylanase	0.01
PB1	32.0
Bicarbonate	19.0
EDTA	3.0
STPP	12.0
PEG 20,000	2.0
Potassium persulfate	26.0
Sodium carbonate	2.0
Pyrogenic silica	2.0
Dye/flavor	2.0

Example 23

5 Dentifrice compositions were prepared in accord with the present invention :

	I	II	III	IV
Sorbitol (70% aqueous solution)	35.0	35.0	35.0	35.0
PEG-6	1.0	1.0	1.0	1.0
Silica dental abrasive	20.0	20.0	20.0	20.0
Sodium fluoride	0.24	0.24	0.24	0.24
Titanium dioxide	0.5	0.5	0.5	0.5
Sodium saccharin	0.29	0.29	0.29	0.29
Alkaline Xylanase	0.005	0.5	0.01	0.02
Protease	0.2	0.35	0.15	0.2
Sodium alkyl sulfate (27.9% aqueous solution)	4.0	4.0	4.0	4.0
Flavor	1.04	1.04	1.04	1.04
Carboxyvinyl polymer	0.3	0.3	0.3	0.3
Carrageenan	0.8	0.8	0.8	0.8
Water	Balance to 100%			

Example 24

5 Mouthwash compositions were prepared in accord with the present invention:

	I	II	III	IV
SDA 40 Alcohol	8.0	8.0	8.0	8.0
Flavor	0.08	0.08	0.08	0.08
Emulsifier	0.08	0.08	0.08	0.08
Sodium fluoride	0.05	0.05	0.05	0.05
Glycerin	10.0	10.0	10.0	10.0
Sweetener	0.02	0.02	0.02	0.02
Alkaline Xylanase	0.005	0.01	0.001	0.008
Protease	0.3	0.75	0.1	0.5
Benzoic acid	0.05	0.05	0.05	0.05
Sodium hydroxide	0.20	0.20	0.20	0.20
Dye	0.04	0.04	0.04	0.04
Water	Balance to 100%			

CLAIMS

- 5 1. A cleaning composition comprising a xylan degrading enzyme having an enzymatic activity of at least 10%, preferably at least 25%, more preferably at least 40% of its maximum activity at a pH ranging from 7 to 12, and a non-plant cell walls degrading enzyme.
- 10 2. A cleaning composition according to claim 1 wherein said xylan degrading enzyme has its maximum activity at a pH ranging from 7 to 12.
- 15 3. A cleaning composition according to claims 1 to 2 wherein said non-plant cell walls degrading enzyme is selected from protease, lipase and/or amylase.
- 20 4. A cleaning composition according to claims 1 to 3 wherein said xylan degrading enzyme is a xylanase.
- 25 5. A cleaning composition according to claims 1 to 4 wherein said xylan degrading enzyme is present at a level from 0.0001% to 2%, preferably from 0.0005% to 0.5%, more preferably from 0.001% to 0.05% pure enzyme by weight of total composition.
- 30 6. A cleaning composition according to any of the preceding claims wherein said non-plant cell walls degrading enzyme is comprised at a level of from 0.0001% to 2% of pure enzyme by weight of total composition.
- 35 7. A cleaning composition according to claims 1-4 which is in the form of an additive.
8. A fabric softening composition comprising a xylan degrading enzyme having an enzymatic activity of at least 10%, preferably at least 25%, more preferably at least 40% of its maximum activity at a pH ranging

from 7 to 12; a non-plant cell walls degrading enzyme and a cationic surfactant comprising two long chain lengths.

9. Use of a cleaning composition according to any of the preceding claims for fabric cleaning and/or fabric stain removal and/or fabric whiteness maintenance and/or fabric softening and/or fabric color appearance and/or fabric dye transfer inhibition.
10. Use of a cleaning composition according to claims 1 to 7 for cleaning hard surfaces such as floors, walls, bathroom tiles and the like.
11. Use of a cleaning composition according to claims 1 to 7 for hand and machine dishwashing.
- 15 12. Use of a cleaning composition according to claims 1 to 7 for oral and/or dental applications.

INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 97/03557

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 C11D3/386

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 6 C11D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	<p>WO 96 16154 A (THE PROCTER & GAMBLE CO.) 30 May 1996 see page 29; examples 3-6,9 see page 15, line 35 - page 17, line 7 see page 12, line 9 - page 13, line 25 ---</p> <p>EP 0 755 999 A (THE PROCTER & GAMBLE CO.) 29 January 1997 see page 2, line 50 - page 4, line 4 see page 10, line 39 - line 44 see page 19, line 24 - line 25 see claims; example 1 ---</p> <p style="text-align: right;">-/-</p>	1-6,8-11
X		1-6,8-11

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Date of the actual completion of the international search

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C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

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X	EP 0 709 452 A (THE PROCTER & GAMBLE CO.) 1 May 1996 cited in the application see claims; examples 1,5-7,10 see page 2, line 50 - page 3, line 7 see page 6, line 20 - line 54 ---	1-6,8-11
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